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Applying multiobjective evolutionary algorithms in industrial projects

Vorwort

Das Tätigkeitsfeld des Fraunhofer-Instituts für Techno- und Wirtschaftsmathematik ITWM umfasst anwendungsnahe Grundlagenforschung, angewandte Forschung sowie Beratung und kundenspezifische Lösungen auf allen Gebieten, die für Techno- und Wirtschaftsmathematik bedeutsam sind.

In der Reihe »Berichte des Fraunhofer ITWM« soll die Arbeit des Instituts kontinuierlich einer interessierten Öffentlichkeit in Industrie, Wirtschaft und Wissenschaft vorgestellt werden. Durch die enge Verzahnung mit dem Fachbereich Mathematik der Universität Kaiserslautern sowie durch zahlreiche Kooperationen mit internationalen Institutionen und Hochschulen in den Bereichen Ausbildung und Forschung ist ein großes Potenzial für Forschungsberichte vorhanden. In die Berichtreihe sollen sowohl hervorragende Diplom- und Projektarbeiten und Dissertationen als auch Forschungsberichte der Institutsmitarbeiter und Institutsgäste zu aktuellen Fragen der Techno- und Wirtschaftsmathematik aufgenommen werden.

Darüber hinaus bietet die Reihe ein Forum für die Berichterstattung über die zahlreichen Kooperationsprojekte des Instituts mit Partnern aus Industrie und Wirtschaft.

Berichterstattung heißt hier Dokumentation des Transfers aktueller Ergebnisse aus mathematischer Forschungs- und Entwicklungsarbeit in industrielle Anwendungen und Softwareprodukte – und umgekehrt, denn Probleme der Praxis generieren neue interessante mathematische Fragestellungen.

Prof. Dr. Dieter Prätzel-Wolters
Institutsleiter

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Applying Multiobjective Evolutionary Algorithms in Industrial Projects

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Summary. During the recent years, multiobjective evolutionary algorithms have matured as a flexible optimization tool which can be used in various areas of real-life applications. Practical experiences showed that typically the algorithms need an essential adaptation to the specific problem for a successful application.

Considering these requirements, we discuss various issues of the design and application of multiobjective evolutionary algorithms to real-life optimization problems. In particular, questions on problem-specific data structures and evolutionary operators and the determination of method parameters are treated. As a major issue, the handling of infeasible intermediate solutions is pointed out. Three application examples in the areas of constrained global optimization (electronic circuit design), semi-infinite programming (design centering problems), and discrete optimization (project scheduling) are discussed.

Keywords: multiobjective evolutionary algorithms, discrete optimization, continuous optimization, electronic circuit design, semi-infinite programming, scheduling

1 Introduction

Usually, we consider an optimization (minimization) problem defined by

$$min_{a \in A} f(a)$$

where the objective function f is defined by

$$f : R^n \rightarrow R^q, q \geq 1$$

In the case $q > 2$, we talk about multiobjective optimization (minimization) while $q = 1$ corresponds to a usual (scalar) optimization (minimization) problem. Maximization problems can be defined in a similar way. We assume that the set of feasible solutions A is defined by restrictions as follows:

$$A = \{a \in R^n : g_j(a) \leq 0, j \in \{1, ..., m\}\}.$$

Each restriction function g_j is defined as

$$g_j : R^n \rightarrow R.$$

In Evolutionary Algorithms (EAs) we are dealing with populations of "entities" which correspond to solutions. Let us assume for simplicity that parent and offspring solutions are given as follows:

$$M^t = \{a_1^t, ..., a_\mu^t\} \subseteq A,$$
$$N^t = \{a_1^t, ..., a_\lambda^t\} \subseteq A,$$

M^t is the parent population in generation t which is assumed to consist of μ entities. N^t is the offspring population in generation t which is assumed to consist of λ entities. Here, it is assumed that both parent and offspring entitities correspond to feasible solutions.

In actual implementations of EAs, entities are representations of solutions but possibly include other data additionally. With respect to the actual usage in computers, Genetic Algorithms (GA), for instance, use fixed-size bit strings for encoding the entities (see, e.g., [Ho75]). In Evolution Strategies (ES) fixed numbers of floating-point variables are used (see, e.g., [Sch81, Sch95]). In Genetic Programming (GP) the entities are programs of variable size (typically

in LISP). The term Evolutionary Algorithm is used as a general expression for describing any kind of algorithm simulating natural evolution and using arbitrary (problem-specific) data structures (see also [Mi98, BFM97]).

The general algorithmic framework of EAs is usually similar to the following pseudo code. Note that the sequence of the steps 3–8 (also denoted as genetic operators), in particular mutation and recombination, may be different in other variants of evolutionary algorithms. Furthermore, there is no clear distinction between offspring and the parents of the next generation in some variants of evolutionary algorithms (such as standard genetic algorithms).

1. Initialize starting population M^0.
2. Initialize control parameters; $t:=0$.
3. Copy and mutate N^t from M^t.
4. Recombine N^t.
5. Evaluate fitness of N^t and M^t.
6. Select M^{t+1} from $N^t \cup M^t$.
7. If stopping criterion fulfilled then stop.
8. $t := t + 1$; goto 3.

Thus, an EA basically consists of a generational loop producing offspring solutions from parent solutions using some variation principles and selecting new parent solutions according to their fitness.

2 Specific Requirements in Evolutionary Multiobjective Optimization

From the viewpoint of traditional evolutionary algorithms, the vector-valued nature of the objective function requires some special attention. Since the objective function is usually evaluated only for the fitness calculation in the selection step of an EA, only this step requires some adaptation when several objectives are to be considered. We will come back to these modifications below.

From the viewpoint of traditional Multiple Criteria Decision Making (or Analysis) (MCDM/MCDA), the particularities of evolutionary multiobjective optimization require a more comprehensive discussion (see, e.g., [Ha01a] for further references). The main question here is not, how the algorithm works in details but what the result of the algorithm should be. In the huge research field of MCDM, most of the considered methods aim at selecting a "compromise solution" from the set of feasible ones. Usually, this solution should be efficient (Pareto-optimal or nondominated) or fulfill some other axioms of rationality.

Multiobjective Evolutionary Algorithms (MOEAs) on the other hand try to calculate a good approximation and representation of the efficient set, typically for hard-to-solve combinatorial or nonlinear optimization problems. For some multiobjective optimization problems such as multiobjective linear optimization or some kinds of discrete optimization problems, effective algorithms for calculation the complete and accurate efficient set are well-known in the MCDM community.

Since usually decision makers do not care much about an approximation of the efficient set (or other complex solution sets) but want to select a single solution at the end, a typical scenario for applying MOEAs together with traditional approaches would be as follows: A traditional MCDM method such as a reference point approach, a utility function-based method, an outranking approach, etc. is applied after using the MOEA (a posteriori approach). For a comprehensive survey on MOEAs, we refer to the recent monographs by Coello Coello et al. [CFL02] and Deb [De01].

2.1 Multiobjective Selection

There are various possibilities for considering multiple objectives in the selection step: A straightforward idea, intuitively used long before MCDM was invented, is to aggregate the several objective values to a single one. This proceeding is also known as scalarization and the simplest way of doing so is by building a (possibly weighted) sum. Frequently, the scalarization leads to prob-

lems with representing nonconvex efficient sets (see, e.g., [FF95]). Therefore, the idea came up that the Pareto order only should be used for selection.

For instance, in the dominance level or rank approach, all solutions from a population set, which are nondominated within that set, are assigned the value 0 (and treated equally for the selection). For the remaining solutions, the nondominated ones are assigned the value 1 and so on. The dominance grade approach works similar. In that approach each alternative is assigned for fitness evaluation the number of solutions, which dominate it. Thus, also here all solution being efficient with respect to the current population are assigned the value 0. In Fig. 1, an example of the dominance grade evaluation is illustrated.
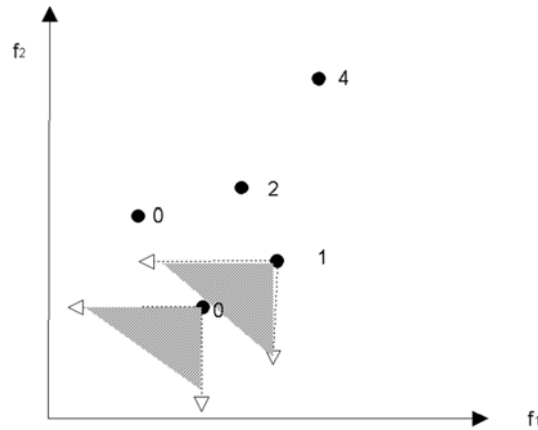
Fig. 1. Dominance grades of some solutions in the biobjective case.

Both approaches show a low discrimination among alternatives (i.e. many alternatives are efficient with respect to a particular population) when the MOEA reaches a mature state (see, e.g., [Ha01c]). This is, however, a problem, which can hardly be avoided since usually in continuous multiobjective optimization problems and also in many discrete ones, the set of Pareto-optimal solutions is large (or even infinite).

3 On the Motivation of Using Evolutionary Algorithms

A first question before implementing or using evolutionary algorithms for a given multiobjective optimization problem is to ask why this class of methods should be applied and not one of the many other available or proposed methods. As mentioned above, for some classes of problems there are efficient algorithms available which calculate the exact solution (i.e. not just some approximation) within a usually acceptable amount of time. On the other hand, there are many other methods available today which may be used for calculating approximate solutions, for instance methods from the field called metaheuristics. In general, it is not possible to say which method may be best for given unstudied optimization problem, especially for "non-standard" optimization problems, which are frequent in real-life applications. Considering the fact that in daily life, there is not enough time to comprehensively analyze the effectiveness (time consumption, exactness of solutions, etc.) of a method, the question of method choice remains ad-hoc up to a certain degree (see [Ha01a]) for a deeper treatment of this issue).

Therefore let us just discuss a few characteristics of evolutionary algorithms, which let them appear to be attractive for being used for multiobjective optimization problems. Of course, these features may not be valid for any kind of optimization problem while, on the other hand, also other methods remain competitive.

3.1 Robustness

Robustness is usually considered as the most important reason for using evolutionary algorithms. There are two interpretations of robustness: On the one hand, it means that for a large class of problems rather good solutions are calculated. On the other hand, it is assumed that the obtained solutions are rather stable with respect to minor modifications (or perturbations) of the problem. This aspect concerns also the sensitivity of the problem, i.e. the question which kind of perturbations of the problem lead to what changes of the solution set.

One of the reference studies with respect to the robustness of evolutionary algorithms (evolution strategies in that case) is the computational comparison by Schwefel [Sch81], which showed that Evolution Strategies performed best from a set of nonlinear optimization methods using a diverse sample of test problems.

3.2 Speed

Usually, evolutionary algorithms are not considered to be particularly fast. For some classes of problems with established specific optimization procedures, this is certainly true. On the other hand, evolution strategies showed an average performance with respect to quadratic optimization problems (see [Sch81]) in a comparison with more specialized methods, in particular nonlinear optimization methods which take advantage of using first and/or second derivatives of the objective function. This result should put into perspective the opinion that evolutionary algorithms should only be used where information on derivatives etc. is not available.

3.3 Ease of Use

Compared with many other optimization methods, EAs are rather easy to implement and to use. There is not much knowledge required about the handling of derivative information, optimality conditions, or numerical issues. It is possible to start implementation with a rough prototype (see below) that does not apply sophisticated mutation, recombination, or selection routines. On the other hand, refinement of the algorithm may be challenging and time consuming. The degree of re-use may be smaller than in the case of some traditional optimization methods.

4 Applying Evolutionary Algorithms to Real-life Problems

4.1 The Application-Specific Development Process for EAs

The implementation and application of evolutionary algorithms to a given optimization problem can be considered as a regular software development process. This type of process can be described by the so-called waterfall model. This model assumes various stages of the process through which the product, the algorithm, streams towards its application. Usually these stages are as follows: requirements analysis, design, implementation, validation (software tests, code inspections, etc.), operation & maintenance (see Fig. 2). It is essential that each step allows to return to an ealier step for improvement rework.
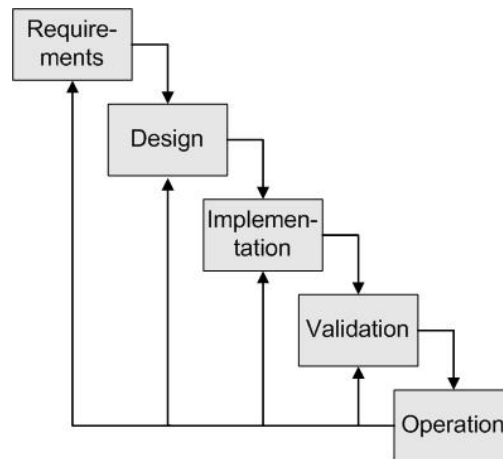

Fig. 2. Waterfall model of a software development process.

Applied to evolutionary algorithms, the development process is typically similar to the following:

Phase I (prototype development)

- Find an appropriate representation (data structures) of solutions

- Implement objective function(s) and deal with infeasibility (see below)
- Implement the handling of a population
- Implement simple variation operator(s)
- Implement selection

Phase II (refinement)

- Refine evolutionary operators
- Implement problem-specific adaptations
- Experiment with parameter(s)
- Use specialized subroutines

In the following, three specific questions on the application-specific development and operation of EAs are discussed, the choice of parameter values, the refinement of evolutionary operators, and the handling of infeasible solutions.

4.2 Parameters Settings

One of the most prominent questions in using EAs for a specific problem is the following one: How should the parameter values of the algorithm as, for instance, the population size, the mutation rates, or the recombination probability be set? If nothing is known about good parameter values (i.e. values leading better solutions or reaching them in less time), one may start using typical values for parameters. Suggestions for parameter values can be found in the literature, for instance:

- Mutation probability (GA): 0.001 - 0.01
- Mutation step sizes initialized with step sizes (sigma values) being 10% of the starting point
- Mutation step sizes vary by 10% on average per generation (see, e.g., [Ha01b])
- Probability of recombination: 0.25 - 0.9
- Number of parents: 10-200
- Number of offspring: 10-200

Frequently, such default parameters do not lead to the desired success: Either the obtained solutions are not good enough or the algorithms take too much time. In that case, experimenting with the parameter values in a trial and error fashion might be a simple but effective way for improving the performance. Systematic experiments may be another way for finding better parameter values. Last but not least let us mention that the problem of determining parameter values may be defined as an optimization problem itself (meta optimization problem) that may be solved, for instance, by another evolutionary algorithm (meta EA). This idea is explained in more details in [Ha01a].

4.3 Advanced Evolutionary Operators

There are various reasons why more advanced evolutionary operators should be used. On the one hand, such operators may make the evolution process more realistic, more similar to the natural evolution. On the other hand, and this aspect is more relevant for optimization application, the solution process may be improved. In particular, the process may be sped up and/or the quality of solutions (e.g. diversity) may be improved. A frequent goal is to allow for a better adaptation to particularities of a problem. In the next subsection, we discuss a specific reason for problem-specific adaptations of evolutionary operators. Further below, in Section 5, some examples of adaptations are discussed.

4.4 The Problem of Infeasibility

During the "data variation steps", mutation and recombination, it may occur that generated offspring solutions are not feasible, i.e. either the data does not correspond to variable values with respect to a given encoding or the variable values do not belong to the feasible set A.

In that case, there are various possibilities to react. A very simple one is to redo the variation step, i.e. to generate new solutions until enough feasible ones are obtained. Since the probability of obtaining infeasible solutions may

be high, in particular when A is defined by many restrictions, this strategy may be costly with respect to time consumption.

Another frequent approach is that of using a repair operator. Here, the idea is to continue with the generated infeasible solution and to map it to a feasible one. Sometimes, there is no canonical way for doing so. In such cases, one may think about using a punishment function. That function punishes the generation of infeasible (or almost infeasible) solutions by deteriorating their fitness values. The stronger the restrictions are violated by a solution, the more the objective values are to be deteriorated. In that case, it may be possible to force subsequently generated offspring (offspring of the infeasible offspring) back to the feasible domain.

A more recent idea in dealing with infeasible solutions (which allow to calculate the objective function) is just to keep some of them in the population (or within a separate population of infeasible solutions) for further processing. Of particular interest are those infeasible solutions which dominate the Pareto front built by the feasible solution set from the current population. The advantages are quite clear:

- no waste of time for repair or recalculation of solutions
- Pareto set may be approximated from "both sides"
- Possibly faster/better approximation

Fig. 3 shows (for the case of a biobjective maximization problem) an example of how a recombination between a feasible and an infeasible solution leads closer to the true Pareto set than a recombination between two feasible solutions. Note that, there is, however, no necessity that new solutions located 'between' two other solutions also have intermediate objective values. In [Ha06] we have analyzed theoretical properties such as convergence for a multiobjective evolutionary algorithm based on a feasible and an infeasible population.

However, the best general advice with respect to infeasibility might be, that one should avoid it by using an appropriate encoding. Occasionally, more intelligent data structures may avoid the infeasibility of solutions at all.
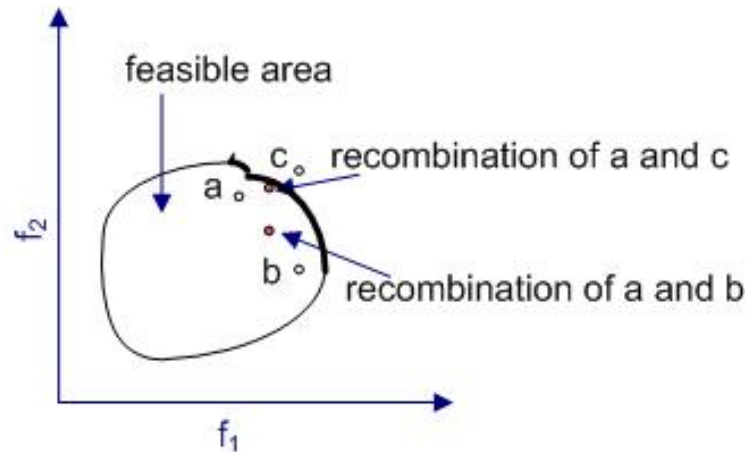
Fig. 3. Recombination between feasible and infeasible solutions.

5 Three Examples from Recent Projects

In the following, we would like to discuss concisely three real-life application examples of multiobjective evolutionary algorithms. These application examples are conducted in the context of real-life problems studied during the past two years. Each example shows different particularities of the MOEA design, implementation, and usage.

5.1 Design of Electronic Circuits

During a recent project we studied the problem of determining parameters for an electronic circuit model (as given by a circuit simulation software such as Cadence) for approximating the behavior of a real-life circuit. Depending on the frequency of input, a real-life circuit deviates more or less from its idealistic model described by a small number of elements. The behavior of the circuit can be described by a complex-valued matrix y. For analyzed problems the dimension of y was 2×2. For comparing the result values for the real circuit (given as a data file) and the circuit model the deviations of the y-values are considered separately for the real and the imaginary part of the matrix

coefficients. The deviations are summed up over a range of frequency values. In this way, 8 or 6 (using some symmetry in y) objective values are calculated for a given setting of parameters.

For the considered problem it is assumed that there are feasible intervals for each of the parameters while no other restrictions are to be observed. This makes the feasibility check for new solutions (obtained by mutations) rather simple. For each new component, a comparison with the lower and upper bounds has to be performed. In case of violation, using the bounds as truncation values, the new solutions are repaired. In the next step, recombination among the offspring entities cannot lead to infeasibility.

Another main advantage of knowing the bounds is that they can be used for scaling parameter-specific mutation rates. If not knowing such intervals it would be hard to find mutation rates, which for instance work for intervals between 10^{-3} and 10^{-2} for some of the parameters and between 10^{-11} and 10^{-12} for other parameters.

Another major advantage of the bounds is that they can be used for generating random starting solutions by using parameter values uniformly distributed between the lower and upper bounds. The knowledge of the feasible parameter ranges is additionally used for an enforced convergence towards the efficient frontier. For that reason, a modified 1/5 rule (see [Sch81]) was implemented which adapts the mutation rates periodically during the run of the EA. Usually, these modifications lead to decreases of the parameter-specific mutation rates such that a rapid convergence towards locally efficient solutions is supported.

5.2 Design Centering Problems

Another continuous multiobjective optimization problem analyzed by evolutionary algorithms belongs to the class of design centering problems. The considered problems are special generalized semi-infinite optimization problems. In contrast to "usual" nonlinear optimization problems, there is an infinite set

of restrictions, which can be described by a finite set of restrictions on the restrictions (see [Wi06] for further details):

$$A = \{x \in R^n : g_j(x, y) \leq 0 \,\forall y \in Y(x), j = 1, ..., m\}$$

$$Y(x) = \{y \in R^k : v_l(x, y) \leq 0, l = 1, ..., s\}$$

In our case we considered the problem of volume maximization of a gemstone cut for a given raw stone. Alternative objective functions on A may result from various measures considering other criteria than the volume (e.g. shape of the design, deviation from ideal proportions) relating to the expected price of the gemstone. The restrictions can be interpreted as follows: A body (cut gemstone) described by some interdependent restrictions Y should be embedded in another body (the raw stone) described by measurement data, e.g. in the form of an STL file. Fig. 4 shows an example of an optimized gemstone design embedded in an artificially constructed container.

For treating the problem by an EA we can distinguish two types of restrictions: Design restrictions, which can be treated by a repair mechanism and container restrictions, which are considered by a punishment approach. Design restrictions are usually in the form of lower and upper bounds for specific proportions (e.g. the proportion between pavilion height and girdle diameter) of the cut gemstone. Mutations violating these proportions can be repaired by using the bounds as cut-off values. For the container restrictions there is no simple repair mechanism available. A punishment function approach showed good performance in the given problem and allowed the handling of a large number of these restrictions (depending on the resolution of measurement data, there may be some 100000 of these restrictions).

5.3 Project Scheduling

In contrast to the two application examples discussed above, scheduling problems belong to the class of combinatorial optimization problems, i.e. significant
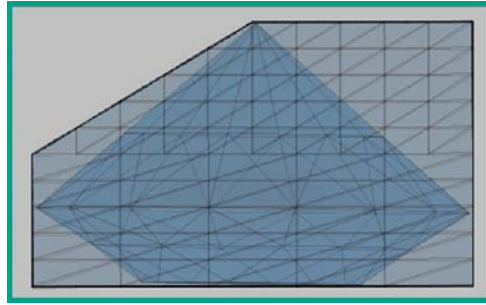
Fig. 4. Gemstone design embedded in a container.

decision variables $a \in A$ are discrete instead of continuous. Evolutionary algorithms have been originally developed according to a strict typing of the supported decision variables, for instance genetic algorithms for bit string encoding and evolution strategies for floating point numbers. Therefore, project scheduling is a good example to demonstrate that such a focus on specific data structures is inappropriate for many real-life problems.

Fig. 5. Person schedule for various interdependent activities leading to waiting times.

Based on our experiences with the modeling and simulation of complex projects such as software development processes, data structures supporting both discrete and continuous variables have been used together with subordinate procedures for scheduling, for instance based on priorities. Some of the decision variables are continuous by nature, for instance the durations of specific activities that influence the quality of the outcome wh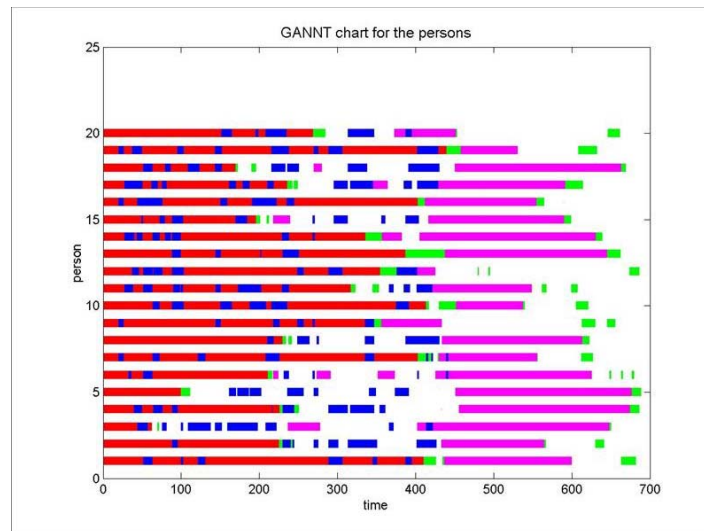ile other decision variables are "artificially" continuous. For instance, real-valued priorities are used to determine the sequence of equally possible activities. Other decision variables of the problem (e.g. task assignments) are discrete.

A subordinate scheduling heuristics is used to evaluate the priority values and to generate a concrete schedule. Some types of activities are scheduled without using any information subject to the evolutionary algorithms but applying a simple first come-first served rule. The mixture of various scheduling concepts led to a significant improvement of the speed of the MOEA and the quality of obtained solutions. Three optimization criteria had been considered in these studies: the makespan, the costs, and the quality of project results (expected no. of defects of the software artifacts). Fig. 5 shows a Gannt chart of different software development activities being assigned to persons. For more details on this application see [HN05]. Another application of MOEAs to the scheduling of construction projects is discussed in [Ha05a].

6 Conclusions

In this paper, it was our concern to emphasize that frequently the usage of standard multiobjective evolutionary algorithms is not possible or is insufficient for solving real-life problems. The usage of problem-specific data structures and evolutionary operators is a major issue when developing MOEAs for a specific application.

Additional methods are often required for improving the performance of MOEAs. In particular, the speed of the algorithm is often a problem in practice, especially when some on-line work with a decision support system is

required. For instance, clustering methods, hybridizations with other (meta) heuristics and optimization techniques, or databases may be used in such cases.

A main question is however: What happens after having found an approximation of the Pareto set? The implementation of adequate techniques for supporting a decision maker in selecting an efficient solution is often at least as important as generating suitable candidate solutions (see, e.g., [TH05]). A novel approach for combining an evolutionary generation of the efficient set and interactive decision support is discussed in [Ha05b].

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