

P. Popov, Y. Vutov, S. Margenov, O. Iliev

Finite volume discretization of equations describing nonlinear diffusion in Li-Ion batteries

© Fraunhofer-Institut für Techno- und Wirtschaftsmathematik ITWM 2010

ISSN 1434-9973

Bericht 191 (2010)

Alle Rechte vorbehalten. Ohne ausdrückliche schriftliche Genehmigung des Herausgebers ist es nicht gestattet, das Buch oder Teile daraus in irgendeiner Form durch Fotokopie, Mikrofilm oder andere Verfahren zu reproduzieren oder in eine für Maschinen, insbesondere Datenverarbeitungsanlagen, verwendbare Sprache zu übertragen. Dasselbe gilt für das Recht der öffentlichen Wiedergabe.

Warennamen werden ohne Gewährleistung der freien Verwendbarkeit benutzt.

Die Veröffentlichungen in der Berichtsreihe des Fraunhofer ITWM können bezogen werden über:

Fraunhofer-Institut für Techno- und  
Wirtschaftsmathematik ITWM  
Fraunhofer-Platz 1

67663 Kaiserslautern  
Germany

Telefon: +49(0)631/3 1600-0  
Telefax: +49(0)631/3 1600-1099  
E-Mail: [info@itwm.fraunhofer.de](mailto:info@itwm.fraunhofer.de)  
Internet: [www.itwm.fraunhofer.de](http://www.itwm.fraunhofer.de)

# Vorwort

Das Tätigkeitsfeld des Fraunhofer-Instituts für Techno- und Wirtschaftsmathematik ITWM umfasst anwendungsnahe Grundlagenforschung, angewandte Forschung sowie Beratung und kundenspezifische Lösungen auf allen Gebieten, die für Techno- und Wirtschaftsmathematik bedeutsam sind.

In der Reihe »Berichte des Fraunhofer ITWM« soll die Arbeit des Instituts kontinuierlich einer interessierten Öffentlichkeit in Industrie, Wirtschaft und Wissenschaft vorgestellt werden. Durch die enge Verzahnung mit dem Fachbereich Mathematik der Universität Kaiserslautern sowie durch zahlreiche Kooperationen mit internationalen Institutionen und Hochschulen in den Bereichen Ausbildung und Forschung ist ein großes Potenzial für Forschungsberichte vorhanden. In die Berichtreihe werden sowohl hervorragende Diplom- und Projektarbeiten und Dissertationen als auch Forschungsberichte der Institutsmitarbeiter und Institutsgäste zu aktuellen Fragen der Techno- und Wirtschaftsmathematik aufgenommen.

Darüber hinaus bietet die Reihe ein Forum für die Berichterstattung über die zahlreichen Kooperationsprojekte des Instituts mit Partnern aus Industrie und Wirtschaft.

Berichterstattung heißt hier Dokumentation des Transfers aktueller Ergebnisse aus mathematischer Forschungs- und Entwicklungsarbeit in industrielle Anwendungen und Softwareprodukte – und umgekehrt, denn Probleme der Praxis generieren neue interessante mathematische Fragestellungen.



Prof. Dr. Dieter Prätzel-Wolters  
Institutsleiter

Kaiserslautern, im Juni 2001



# Finite Volume Discretization of Equations describing Nonlinear Diffusion in Li-Ion batteries

P. Popov<sup>1</sup>, Y. Vutov<sup>1</sup>, S. Margenov<sup>1</sup>, and O. Iliev<sup>2</sup>

<sup>1</sup> Institute for Parallel Processing, Bulgarian Academy of Sciences, Sofia, Bulgaria,

<sup>2</sup> Fraunhofer ITWM, D-67663 Kaiserslautern, Germany

**Abstract.** Numerical modeling of electrochemical process in Li-Ion battery is an emerging topic of great practical interest. In this work we present a Finite Volume discretization of electrochemical diffusive processes occurring during the operation of Li-Ion batteries. The system of equations is a nonlinear, time-dependent diffusive system, coupling the Li concentration and the electric potential. The system is formulated at length-scale at which two different types of domains are distinguished, one for the electrolyte and one for the active solid particles in the electrode. The domains can be of highly irregular shape, with electrolyte occupying the pore space of a porous electrode. The material parameters in each domain differ by several orders of magnitude and can be nonlinear functions of Li ions concentration and/or the electrical potential. Moreover, special interface conditions are imposed at the boundary separating the electrolyte from the active solid particles. The field variables are discontinuous across such an interface and the coupling is highly nonlinear, rendering direct iteration methods ineffective for such problems. We formulate a Newton iteration for an purely implicit Finite Volume discretization of the coupled system. A series of numerical examples are presented for different type of electrolyte/electrode configurations and material parameters. The convergence of the Newton method is characterized both as function of nonlinear material parameters as well as the nonlinearity in the interface conditions.

## 1 Introduction

The Li-Ion battery system is described mathematically as a coupled system of differential equations for the Li ions concentration,  $c(\mathbf{x}, t)$ ,  $[\frac{mol}{cm^3}]$  and the electric potential,  $\phi(\mathbf{x}, t)$ ,  $[V]$  in the domain  $\Omega$  [3, 2]. The domain is occupied by electrolyte and active particles. Their respective subdomains are denoted  $\Omega_e$  and  $\Omega_s$ , with  $\Omega = \Omega_e \cup \Omega_s$  and  $\Omega_e \cap \Omega_s = \emptyset$ . The field equations can be written as:

$$\frac{\partial c}{\partial t} - \nabla \cdot (\alpha(c, \phi) \nabla c + \beta(c, \phi) \nabla \phi) = 0 \quad \text{in } \Omega_s \text{ and } \Omega_e, \quad (1a)$$

$$-\nabla \cdot (\lambda(c, \phi) \nabla c + \kappa(c, \phi) \nabla \phi) = 0 \quad \text{in } \Omega_s \text{ and } \Omega_e, \quad (1b)$$

where  $\kappa(c, \phi)$  is the ionic conductivity, a prescribed function. The remaining coefficients are given by:

$$\alpha(c, \phi) := \nu_+ D_e(c, \phi) + \frac{RT}{\nu_+ z_+ F^2} \frac{t_+(c) \kappa_D(c, \phi)}{c}, \quad \left[ \frac{cm^2}{s} \right], \quad (2a)$$

$$\beta(c, \phi) := \kappa(c, \phi) \frac{t_+(c)}{\nu_+ z_+ F}, \quad \left[ \frac{mol}{V \cdot cm \cdot s} \right], \quad (2b)$$

$$\lambda(c, \phi) := \frac{RT}{F} \frac{\kappa_D(c, \phi)}{c}, \quad \left[ \frac{A \cdot cm^2}{mol} \right]. \quad (2c)$$

The dimensionless parameters  $n = 1$ ,  $s_+ = -1$ ,  $z_+ = 1$ ,  $z_- = -1$ ,  $\nu_+ = \nu_- = 1$  indicate a single ionization state. Next,  $\kappa_D$  is defined as follows:

$$\kappa_D(c, \phi) := \kappa(c, \phi) t_+(c, \phi). \quad (3)$$

a thermodynamic justification of this constitutive relationship is given in [1], together with an explanation of all the parameters. It should be noted that the model used is different from the classical model of Newman, [2, 4], where one has:

$$\kappa_D(c, \phi) := \kappa(c, \phi) (\nu_+ + \nu_-) \left( \frac{s_+}{n\nu_+} + \frac{t_+(c)}{z_+\nu_+} - \frac{s_0 c}{nc_0} \right) \left( 1 + \frac{\partial \ln f_+}{\partial \ln c} \right). \quad (4)$$

The transference function  $t_+$  allows us to distinguish between electrolyte and active particles. In an active particle, one has  $t_+ \equiv 0$ . In the electrolyte,  $t_+$  is nonzero, typically an empirically measured function of  $c$  [4].

The system (1) is not complete without conditions on the interface  $\Gamma = \partial\Omega_e \cap \partial\Omega_s$  between active particles and electrolyte. The flux of Li ions, which is implied by the model (1), is:

$$\mathbf{N} := -(\alpha(c, \phi) \nabla c + \beta(c, \phi) \nabla \phi), \quad (5)$$

and the flux of the electric potential, i.e. the current, is

$$\mathbf{J} := -\lambda(c, \phi) \nabla c + \kappa(c, \phi) \nabla \phi. \quad (6)$$

At the interface  $\Gamma = \bar{\Omega}_e \cup \bar{\Omega}_s$  between a solid particle and electrolyte, one has a discontinuous concentration  $c$  and potential  $\phi$ . We use subscript  $e$  and  $s$  to denote values on the interface when taken from the electrolyte side and from the side of the active solid particles, respectively. The type of interface conditions to be imposed is subject to active research [2]. In this paper we follow [1], where two interface conditions, for each of the fluxes (5) and (6) are considered. One is that the normal component of each of the fluxes is continuous across an interface. Moreover, it is required that the value of the normal component of the flux is given by a nonlinear relationship of all the variables  $c_e$ ,  $c_s$ ,  $\phi_e$ ,  $\phi_s$ , that is:

$$\mathbf{N}_s \mathbf{n} = \mathbf{N}_e \mathbf{n} = \mathcal{N}(c_e, c_s, \phi_e, \phi_s), \quad \text{on } \Gamma, \quad (7)$$

$$\mathbf{J}_s \mathbf{n} = \mathbf{J}_e \mathbf{n} = \mathcal{J}(c_e, c_s, \phi_e, \phi_s), \quad \text{on } \Gamma, \quad (8)$$

where the scalar functions  $\mathcal{N}$  and  $\mathcal{J}$  are defined as follows:

$$\eta = \phi_s - \phi_e - U_0 \quad (9)$$

$$\mathcal{J} = k \left( \frac{c_e}{c_e^0} \right)^{\alpha_a} \left( \frac{c_s}{c_s^0} \right)^{\alpha_a} \left( 1 - \frac{c_s}{c_{s,max}} \right)^{\alpha_c} \left( \exp \left( \frac{\alpha_a F}{RT} \eta_s \right) - \exp \left( -\frac{\alpha_c F}{RT} \eta_s \right) \right) \quad (10)$$

$$\mathcal{N} = \frac{\mathcal{J}}{F}. \quad (11)$$

Note that when  $t_+$  is constant in the electrolyte (it is always constant in the active particles), the divergence of the current is identically, zero, which allows to simplify the first equation in (1). As a result, the system (1) takes the following simplified form in either subdomain:

$$\frac{\partial c}{\partial t} - \nabla \cdot (\nu_+ D_e(c, \phi) \nabla c) = 0, \quad (12a)$$

$$-\nabla \cdot (\lambda(c, \phi) \nabla c + \kappa(c, \phi) \nabla \phi) = 0. \quad (12b)$$

If  $D_e$  is not a function of  $\phi$ , the system (12) becomes completely decoupled in each subdomain. Note however, that the interface conditions (5)-(6)-(7)-(8) imply that the system is always coupled and always nonlinear, regardless of the coefficients.

## 2 Discretization

We present here the discretization for the general case, that is, the fully coupled system (1) is discretized by cell centered finite volumes. Let the domain  $\Omega$  be partitioned into a polygonal mesh, e.g.  $\Omega = \sum_{i=1}^N e_i$ , with each cell  $e_i$  being a polygon/polyhedron. We suppose that the interface  $\Gamma$  does not cross any cell, instead, it is composed by cell faces. It is further required that this mesh is suitable for finite volume discretizations, that is, all vertices of  $e_i$  lie on a circle/sphere, whose center lies in the proper interior of  $e_i$ . By integrating the first equation over  $e_i \times [t_n, t_{n+1}]$  and using the divergence theorem, one gets:

$$\begin{aligned} 0 &= \int_{t_n}^{t_{n+1}} \int_{e_i} \left( \frac{\partial c}{\partial t} - \nabla \cdot (\alpha(c, \phi) \nabla c + \beta(c, \phi) \nabla \phi) \right) dx dt \\ &= \int_{e_i} c(x, t_{n+1}) dx - \int_{e_i} c(x, t_n) dx - \int_{t_n}^{t_{n+1}} \int_{\partial e_i} (\alpha(c, \phi) \nabla c + \beta(c, \phi) \nabla \phi) \cdot \mathbf{n} dA. \end{aligned} \quad (13)$$

The second equation (1b) is similarly transformed as follows:

$$0 = - \int_{t_n}^{t_{n+1}} \int_{\partial e_i} (\lambda(c, \phi) \nabla c + \kappa(c, \phi) \nabla \phi) dA. \quad (14)$$

Now, denote by  $x_i$  the circumcenter of  $e_i$  and denote by  $c_i(t)$  the value of the concentration at  $x_i$ , that is,  $c_i(t) = c(x_i, t)$ . Similarly, let  $\phi_i(t) = \phi(x_i, t)$ . The volume integral in (13) can be approximated by a one-point formula. Moreover, let  $e_j$  be a neighbor of  $e_i$  and denote by  $f_{ij}$  the face common to  $e_i$  and  $e_j$ . Denote by  $\mathcal{N}_i$  the index set of all same domain neighbors of  $e_i$ , that is,  $\mathcal{N}_i = \{j \in \mathbb{N} | e_j \text{ and } e_i \text{ are neighbors}\}$ . Using the standard midpoint flux approximations and assuming for a moment that  $e_i$  and  $e_j$  share no face belonging to the interface  $\Gamma$ , one gets:

$$0 = |e_i| (c_i(t_{n+1}) - c_i(t_n)) - \int_{t_n}^{t_{n+1}} \sum_{j \in \mathcal{N}_i} |f_{ij}| \left( \alpha_{\frac{i+j}{2}} \frac{c_j(t) - c_i(t)}{d(x_i, x_j)} + \beta_{\frac{i+j}{2}} \frac{\phi_j(t) - \phi_i(t)}{d(x_i, x_j)} \right) dt, \quad (15)$$

$$0 = - \int_{t_n}^{t_{n+1}} \sum_{j \in \mathcal{N}_i} |f_{ij}| \left( \lambda_{\frac{i+j}{2}} \frac{c_j(t) - c_i(t)}{d(x_i, x_j)} + \kappa_{\frac{i+j}{2}} \frac{\phi_j(t) - \phi_i(t)}{d(x_i, x_j)} \right) dt, \quad (16)$$

where  $\alpha_{\frac{i+j}{2}}$ ,  $\beta_{\frac{i+j}{2}}$ ,  $\lambda_{\frac{i+j}{2}}$ ,  $\kappa_{\frac{i+j}{2}}$  are the harmonic averages of the respective coefficients at the midpoints of each face.

In the case when the cell  $e_i$  has an interface face, i.e.,  $f_{i,j} \in \Gamma$ , then (5) and (6) have to be incorporated. Let an element  $e_i$  now share an interface face with  $e_k$ . Recall that above we have defined  $\mathcal{N}_i$  as the index set of all *the same domain* neighbors, that is, in the case of interface  $k$  does not belong to  $\mathcal{N}_i$ . Suppose for concreteness that  $e_i$  belongs to the electrolyte and  $e_k$  is occupied by solid. Then we add the terms

$$\int_{t_n}^{t_{n+1}} |f_{ik}| \mathcal{N}(c_i(t), c_k(t), \phi_i(t), \phi_k(t)), \quad (17)$$

$$\int_{t_n}^{t_{n+1}} |f_{ik}| \mathcal{J}(c_i(t), c_k(t), \phi_i(t), \phi_k(t)) \quad (18)$$

to (15) and (16), respectively. Note, that we do not introduce new unknowns on the interfaces, what may be required for higher accuracy. Instead, we approximately replace the values on the interface with the values in the respective cells. The accuracy of this approximation will be studied in the 1D case, and will be reported elsewhere.

Next, we employ a backward Euler method to approximate the remaining time integrals. By denoting  $C_i = c_i(t_{n+1})$  and  $\Phi_i = \phi_i(t_{n+1})$  this results in the system of algebraic equations for  $\mathbf{C}^{n+1}$ ,  $\mathbf{\Phi}^{n+1}$ :

$$0 = |e_i| \frac{C_i - c_i(t_n)}{dt} - \sum_{j \in \mathcal{N}_i} |f_{ij}| \left( \alpha_{\frac{i+j}{2}} \frac{C_j - C_i}{d(x_i, x_j)} + \beta_{\frac{i+j}{2}} \frac{\Phi_j - \Phi_i}{d(x_i, x_j)} \right) + \sum_{k \in \mathcal{I}_i} |f_{ik}| \mathcal{N}(C_i, C_k, \Phi_i, \Phi_k), \quad (19)$$



$$\begin{aligned}
0 = & - \sum_{j \in \mathcal{N}_i} |f_{ij}| \left( \lambda_{\frac{i+j}{2}} \frac{C_j - C_i}{d(x_i, x_j)} + \kappa_{\frac{i+j}{2}} \frac{\Phi_j - \Phi_i}{d(x_i, x_j)} \right) \\
& + \sum_{k \in \mathcal{I}_i} |f_{ik}| \mathcal{J}(C_i, C_k, \Phi_i, \Phi_k). \tag{20}
\end{aligned}$$

Here  $\mathcal{I}_i$  is the set of cells that share an interface with  $e_i$ , and without loss of generality,  $e_i$  is an electrolyte cell. If  $e_i$  is a solid cell, then the sign of the interface fluxes has to be reversed.

### 3 Linearization

Due to the strong nonlinearities involved, the Newton method is used to linearize the system (19), (20) at each time step. Denote by  $\mathbf{F}(\mathbf{C}, \Phi)$  and  $\mathbf{G}(\mathbf{C}, \Phi)$  the right-hand sides of (19) and (20), respectively. The Newton iteration for the FV discretization of the (1) in component-wise form can be written as follows:

$$\begin{aligned}
0 = & F_i(\mathbf{C}, \Phi) + \sum_{j \in \mathcal{N}_i} \frac{\partial F_i}{\partial C_j}(\mathbf{C}^{(k)}, \Phi^{(k)}) (C_j^{(k)} - C_j^{(k+1)}) \\
& + \sum_{j \in \mathcal{N}_i} \frac{\partial F_i}{\partial \Phi_j}(\mathbf{C}^{(k)}, \Phi^{(k)}) (\Phi_j^{(k+1)} - \Phi_j^{(k)}), \tag{21}
\end{aligned}$$

$$\begin{aligned}
0 = & G_i(\mathbf{C}, \Phi) + \sum_{j \in \mathcal{N}_i} \frac{\partial G_i}{\partial C_j}(\mathbf{C}^{(k)}, \Phi^{(k)}) (C_j^{(k)} - C_j^{(k+1)}) \\
& + \sum_{j \in \mathcal{N}_i} \frac{\partial G_i}{\partial \Phi_j}(\mathbf{C}^{(k)}, \Phi^{(k)}) (\Phi_j^{(k+1)} - \Phi_j^{(k)}). \tag{22}
\end{aligned}$$

Computing the derivatives is straightforward. Assume, without loss of generality that  $e_k$  is the only interface neighbor to the electrolyte cell  $e_i$ . Then:

$$\begin{aligned}
\frac{\partial F_i}{\partial C_j} = & \frac{|e_i|}{dt} \delta_{ij} + \sum_{s \in \mathcal{N}_i} |f_{is}| \left[ \alpha_{\frac{i+s}{2}}^{(k)} \frac{\delta_{sj} - \delta_{ij}}{2} + \frac{\partial \alpha_{\frac{i+s}{2}}}{\partial C_j} \frac{C_s^{(k)} - C_i^{(k)}}{d(x_i, x_j)} + \frac{\partial \beta_{\frac{i+s}{2}}}{\partial C_j} \frac{\Phi_s^{(k)} - \Phi_i^{(k)}}{d(x_i, x_j)} \right] \\
& + |f_{ij}| \left( \frac{\partial \mathcal{N}}{\partial C_e}(C_i, C_k, \Phi_i, \Phi_k) \delta_{ij} + \frac{\partial \mathcal{N}}{\partial C_s}(C_i, C_k, \Phi_i, \Phi_k) \delta_{kj} \right), \tag{23}
\end{aligned}$$

$$\begin{aligned}
\frac{\partial F_i}{\partial \Phi_j} = & \sum_{s \in \mathcal{N}_i} |f_{is}| \left[ \beta_{\frac{i+s}{2}}^{(k)} \frac{\delta_{sj} - \delta_{ij}}{2} + \frac{\partial \beta_{\frac{i+s}{2}}}{\partial \Phi_j} \frac{\Phi_s^{(k)} - \Phi_i^{(k)}}{d(x_i, x_j)} + \frac{\partial \alpha_{\frac{i+s}{2}}}{\partial \Phi_j} \frac{C_s^{(k)} - C_i^{(k)}}{d(x_i, x_j)} \right] \\
& + |f_{ij}| \left( \frac{\partial \mathcal{N}}{\partial \Phi_e}(C_i, C_k, \Phi_i, \Phi_k) \delta_{ij} + \frac{\partial \mathcal{N}}{\partial \Phi_s}(C_i, C_k, \Phi_i, \Phi_k) \delta_{kj} \right), \tag{24}
\end{aligned}$$

where  $\delta_{pq}$  is the Kroneker delta symbol. The expressions for the partial derivatives of  $\mathbf{G}$  are similar:

$$\begin{aligned} \frac{\partial G_i}{\partial C_j} = \sum_{s \in \mathcal{N}_i} |f_{is}| & \left[ \lambda_{\frac{i+s}{2}}^{(k)} \frac{\delta_{sj} - \delta_{ij}}{2} + \frac{\partial \lambda_{\frac{i+s}{2}}}{\partial C_j} \frac{C_s^{(k)} - C_i^{(k)}}{d(x_i, x_j)} + \frac{\partial \kappa_{\frac{i+s}{2}}}{\partial C_j} \frac{\Phi_s^{(k)} - \Phi_i^{(k)}}{d(x_i, x_j)} \right] \\ & + |f_{ij}| \left( \frac{\partial \mathcal{J}}{\partial C_e}(C_i, C_k, \Phi_i, \Phi_k) \delta_{ij} + \frac{\partial \mathcal{J}}{\partial C_s}(C_i, C_k, \Phi_i, \Phi_k) \delta_{kj} \right), \end{aligned} \quad (25)$$

$$\begin{aligned} \frac{\partial G_i}{\partial \Phi_j} = \sum_{s \in \mathcal{N}_i} |f_{is}| & \left[ \kappa_{\frac{i+s}{2}}^{(k)} \frac{\delta_{sj} - \delta_{ij}}{2} + \frac{\partial \kappa_{\frac{i+s}{2}}}{\partial \Phi_j} \frac{\Phi_s^{(k)} - \Phi_i^{(k)}}{d(x_i, x_j)} + \frac{\partial \lambda_{\frac{i+s}{2}}}{\partial \Phi_j} \frac{C_s^{(k)} - C_i^{(k)}}{d(x_i, x_j)} \right] \\ & + |f_{ij}| \left( \frac{\partial \mathcal{J}}{\partial \Phi_e}(C_i, C_k, \Phi_i, \Phi_k) \delta_{ij} + \frac{\partial \mathcal{J}}{\partial \Phi_s}(C_i, C_k, \Phi_i, \Phi_k) \delta_{kj} \right). \end{aligned} \quad (26)$$

The two field variables in our problems,  $c$  and  $\phi$ , represent different physical quantities, which have very different scales. As a result, the stopping criteria for the Newton iteration has to be adjusted accordingly. A relative criterion was used individually for each component, that is, the iteration is terminated if:

$$\frac{\|\mathbf{F}(\mathbf{C}^{(k)}, \Phi^{(k)})\|}{\|\mathbf{F}(\mathbf{C}^{(0)}, \Phi^{(0)})\|} \leq TOL \quad \text{and} \quad \frac{\|\mathbf{G}(\mathbf{C}^{(k)}, \Phi^{(k)})\|}{\|\mathbf{G}(\mathbf{C}^{(1)}, \Phi^{(1)})\|} \leq TOL \quad (27)$$

where  $TOL$  is a prescribed tolerance. Observe that the residual for the electrostatic equation (16) is scaled with the value at the first Newton iteration. The reason is the following. Given a converged time step  $t_n$ , the values for  $\mathbf{c}(t_n)$  and  $\phi(t_n)$  are used as initial guess for the Newton iteration for the time step  $t_{n+1}$ . However, the only difference in the residual will be contribution to  $\mathbf{F}$  of the discretization of the time derivative in (15). Thus, the initial residual for  $\mathbf{G}$  will be zero, rendering it useless for scaling purposes.

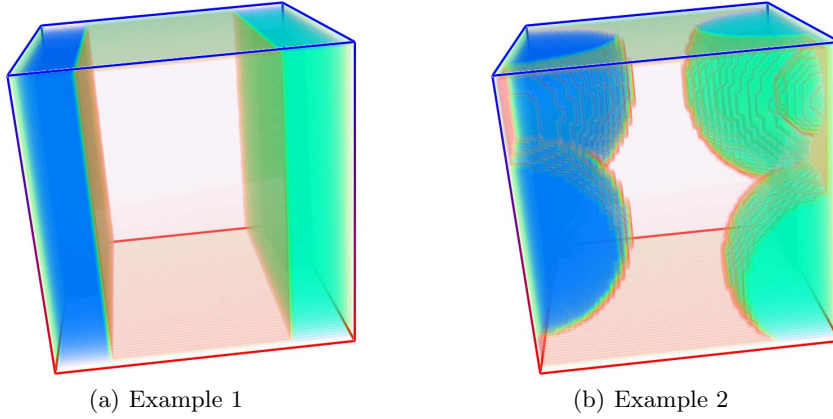
## 4 Numerical Examples

Two numerical examples were designed to test the model, the finite volume discretization, and the Newton algorithm. Both examples are on a micron length-scale, where the active particles and the electrolyte occupy distinctive domains. The geometry is given in Figure 1. In both cases,  $\Omega$  is a cube with a  $50\mu m$  side. The first example was designed to test the simplest planar cathode-electrolyte-anode configuration. The second example is representative of the actual porous microstructure of the active particles. Both examples were discretized on a  $50^3$  regular voxel grid.

The material constants and model parameters of (2) were taken as follows:  $F = 96486 \left[ \frac{A \cdot s}{mol} \right]$ ,  $R = 8.314 \left[ \frac{A \cdot V \cdot s}{K \cdot mol} \right]$  and  $t_+(c) = 0.2$ . The  $Li^+$  diffusion coefficient  $D_e$ , ionic conductivity  $\kappa$ , the initial  $Li^+$  concentrations  $c^0$ , the maximum  $Li^+$  concentration in the electrodes  $c_{max}$  and the open circuit potential for the

**Table 1.** Material specific parameters and initial conditions.

Material type	$D_e$	$\kappa$	$c^0$	$c_{max}$	$U_0$
	$\frac{cm^2}{s}$	$[\frac{A}{V \cdot cm}]$			
Electrolyte	$7.5 \times 10^{-7}$	0.002	0.001		
Cathode	$1.0 \times 10^{-9}$	0.038	0.020574	0.02286	0.001
Anode	$3.9 \times 10^{-10}$	1.0	0.002639	0.02639	0

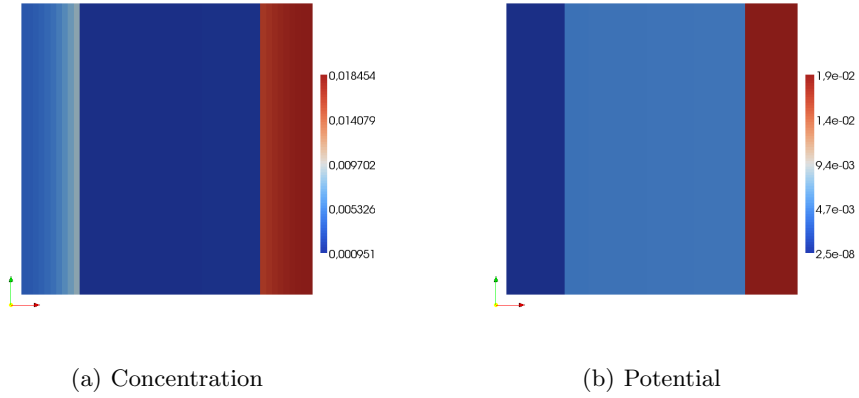


**Fig. 1.** Electrode geometry for each numerical example. The void space is occupied by the electrolyte.

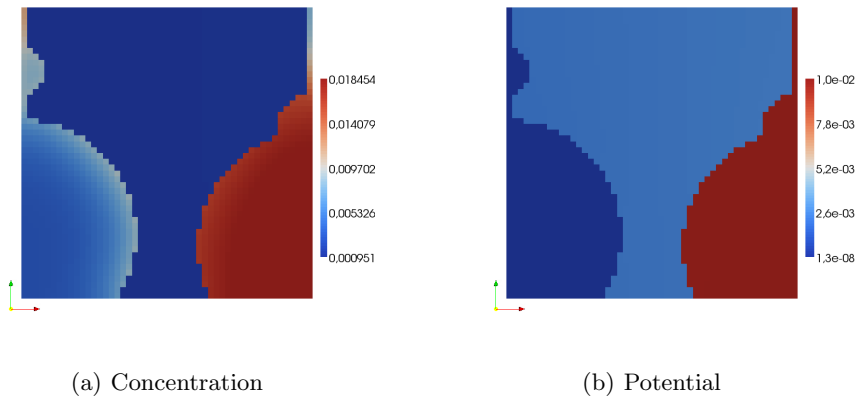
electrodes  $U_0$ , all material dependent parameters, are given in Table 1. All simulations were performed in isothermal conditions with  $T = 300 [K]$ .

The first series of numerical runs were performed with the above data. Since all material parameters were constant, the equations in each subdomain were linear, thus the nonlinearity was entirely due to the interface condition (7)-(11). The time step was 50s and a total of 20 time steps were performed. It took slightly more than 1000s before the ionic concentration in parts of the domain became close to zero. A snapshot of the concentration and electric potential, for each of the two geometry examples, are given in Figures 2 and 3, respectively. Throughout the computational runs, the Newton iteration converged in 3 iterations at each time step, for both examples.

A second set of numerical experiments was performed, this time with non-linear parameters for the electrolyte. In the absence of solid experimental data, a transference number  $t_+ = 0.2 + 0.8c^2$  and  $D_e = 1.27 \times 10^{-7}(1 + \phi^2)$  were used for the electrolyte, the remaining parameters being the same. This runs were done for the sake of testing the fully nonlinear system of equations. Again, the Newton iteration converged in 3 iterations at each time step, for both examples.



**Fig. 2.** Concentration (a) and potential (b) at time  $t = 500s$  for the first example 1,  $x - y$  cross-section.



**Fig. 3.** Concentration (a) and potential (b) at time  $t = 500s$  for the first example 1,  $x - y$  cross-section.

## 5 Conclusions

The main goal of this paper was to discretize and solve the system of coupled equations, which describes the diffusion of Li ions in a battery. A cell centered finite volume method was used to discretize the problem on a regular voxelized grid. The nonlinearity was treated with a full Newton method, both for the material parameters and the interface condition. It was found that the standard Newton method can handle both nonlinearities in nearly optimal number of iterations.

*Acknowledgment.* The work was supported by the Fraunhofer system research for electromobility (FSEM) within the economic stimulus package II of the German Ministry of Education and Research.

## References

1. A. Latz, J. Zausch, and O. Iliev. Modeling of species and charge transport in li-ion batteries based on non-equilibrium thermodynamics. In *Proceedings of the Seventh International Conference on Numerical Methods and Applications August 20–24, 2010, Borovets, Bulgaria*, 2010.
2. J. Newman and K. E. Thomas-Alyea. *Electrochemical Systems*. Wiley-Interscience, 2004.
3. K. E. Thomas, J. Newman, and R. M. Darling. *Mathematical modeling of lithium batteries*, pages 345–392. Kluwer Acad. Publ., Dordrecht, the Netherlands, 2002.
4. C. Wang and A. M. Sastry. Mesoscale modeling of a li-ion polymer cell. *Journal of The Electrochemical Society*, 154(11):A1035–A1047, 2007.

# Published reports of the Fraunhofer ITWM

The PDF-files of the following reports are available under:

[www.itwm.fraunhofer.de/de/zentral\\_\\_berichte/berichte](http://www.itwm.fraunhofer.de/de/zentral__berichte/berichte)

1. D. Hietel, K. Steiner, J. Struckmeier  
**A Finite - Volume Particle Method for Compressible Flows**  
(19 pages, 1998)
2. M. Feldmann, S. Seibold  
**Damage Diagnosis of Rotors: Application of Hilbert Transform and Multi-Hypothesis Testing**  
Keywords: Hilbert transform, damage diagnosis, Kalman filtering, non-linear dynamics  
(23 pages, 1998)
3. Y. Ben-Haim, S. Seibold  
**Robust Reliability of Diagnostic Multi-Hypothesis Algorithms: Application to Rotating Machinery**  
Keywords: Robust reliability, convex models, Kalman filtering, multi-hypothesis diagnosis, rotating machinery, crack diagnosis  
(24 pages, 1998)
4. F.-Th. Lentens, N. Siedow  
**Three-dimensional Radiative Heat Transfer in Glass Cooling Processes**  
(23 pages, 1998)
5. A. Klar, R. Wegener  
**A hierarchy of models for multilane vehicular traffic**  
**Part I: Modeling**  
(23 pages, 1998)  
**Part II: Numerical and stochastic investigations**  
(17 pages, 1998)
6. A. Klar, N. Siedow  
**Boundary Layers and Domain Decomposition for Radiative Heat Transfer and Diffusion Equations: Applications to Glass Manufacturing Processes**  
(24 pages, 1998)
7. I. Choquet  
**Heterogeneous catalysis modelling and numerical simulation in rarified gas flows**  
**Part I: Coverage locally at equilibrium**  
(24 pages, 1998)
8. J. Ohser, B. Steinbach, C. Lang  
**Efficient Texture Analysis of Binary Images**  
(17 pages, 1998)
9. J. Orlik  
**Homogenization for viscoelasticity of the integral type with aging and shrinkage**  
(20 pages, 1998)
10. J. Mohring  
**Helmholtz Resonators with Large Aperture**  
(21 pages, 1998)
11. H. W. Hamacher, A. Schöbel  
**On Center Cycles in Grid Graphs**  
(15 pages, 1998)
12. H. W. Hamacher, K.-H. Küfer  
**Inverse radiation therapy planning - a multiple objective optimisation approach**  
(14 pages, 1999)
13. C. Lang, J. Ohser, R. Hilfer  
**On the Analysis of Spatial Binary Images**  
(20 pages, 1999)
14. M. Junk  
**On the Construction of Discrete Equilibrium Distributions for Kinetic Schemes**  
(24 pages, 1999)
15. M. Junk, S. V. Raghurame Rao  
**A new discrete velocity method for Navier-Stokes equations**  
(20 pages, 1999)
16. H. Neunzert  
**Mathematics as a Key to Key Technologies**  
(39 pages (4 PDF-Files), 1999)
17. J. Ohser, K. Sandau  
**Considerations about the Estimation of the Size Distribution in Wicksell's Corpuscle Problem**  
(18 pages, 1999)
18. E. Carrizosa, H. W. Hamacher, R. Klein, S. Nickel  
**Solving nonconvex planar location problems by finite dominating sets**  
Keywords: Continuous Location, Polyhedral Gauges, Finite Dominating Sets, Approximation, Sandwich Algorithm, Greedy Algorithm  
(19 pages, 2000)
19. A. Becker  
**A Review on Image Distortion Measures**  
Keywords: Distortion measure, human visual system  
(26 pages, 2000)
20. H. W. Hamacher, M. Labbé, S. Nickel, T. Sonneborn  
**Polyhedral Properties of the Uncapacitated Multiple Allocation Hub Location Problem**  
Keywords: integer programming, hub location, facility location, valid inequalities, facets, branch and cut  
(21 pages, 2000)
21. H. W. Hamacher, A. Schöbel  
**Design of Zone Tariff Systems in Public Transportation**  
(30 pages, 2001)
22. D. Hietel, M. Junk, R. Keck, D. Teleaga  
**The Finite-Volume-Particle Method for Conservation Laws**  
(16 pages, 2001)
23. T. Bender, H. Hennes, J. Kalcsics, M. T. Melo, S. Nickel  
**Location Software and Interface with GIS and Supply Chain Management**  
Keywords: facility location, software development, geographical information systems, supply chain management  
(48 pages, 2001)
24. H. W. Hamacher, S. A. Tjandra  
**Mathematical Modelling of Evacuation Problems: A State of Art**  
(44 pages, 2001)
25. J. Kuhnert, S. Tiwari  
**Grid free method for solving the Poisson equation**  
Keywords: Poisson equation, Least squares method, Grid free method  
(19 pages, 2001)
26. T. Götz, H. Rave, D. Reinel-Bitzer, K. Steiner, H. Tiemeier  
**Simulation of the fiber spinning process**  
Keywords: Melt spinning, fiber model, Lattice Boltzmann, CFD  
(19 pages, 2001)
27. A. Zemitis  
**On interaction of a liquid film with an obstacle**  
Keywords: impinging jets, liquid film, models, numerical solution, shape  
(22 pages, 2001)
28. I. Ginzburg, K. Steiner  
**Free surface lattice-Boltzmann method to model the filling of expanding cavities by Bingham Fluids**  
Keywords: Generalized LBE, free-surface phenomena, interface boundary conditions, filling processes, Bingham viscoplastic model, regularized models  
(22 pages, 2001)
29. H. Neunzert  
**»Denn nichts ist für den Menschen als Menschen etwas wert, was er nicht mit Leidenschaft tun kann«**  
**Vortrag anlässlich der Verleihung des Akademiepreises des Landes Rheinland-Pfalz am 21.11.2001**  
Keywords: Lehre, Forschung, angewandte Mathematik, Mehrrskalalanalyse, Strömungsmechanik  
(18 pages, 2001)
30. J. Kuhnert, S. Tiwari  
**Finite pointset method based on the projection method for simulations of the incompressible Navier-Stokes equations**  
Keywords: Incompressible Navier-Stokes equations, Meshfree method, Projection method, Particle scheme, Least squares approximation  
AMS subject classification: 76D05, 76M28  
(25 pages, 2001)
31. R. Korn, M. Krekel  
**Optimal Portfolios with Fixed Consumption or Income Streams**  
Keywords: Portfolio optimisation, stochastic control, HJB equation, discretisation of control problems  
(23 pages, 2002)
32. M. Krekel  
**Optimal portfolios with a loan dependent credit spread**  
Keywords: Portfolio optimisation, stochastic control, HJB equation, credit spread, log utility, power utility, non-linear wealth dynamics  
(25 pages, 2002)
33. J. Ohser, W. Nagel, K. Schladitz  
**The Euler number of discretized sets – on the choice of adjacency in homogeneous lattices**  
Keywords: image analysis, Euler number, neighborhood relationships, cuboidal lattice  
(32 pages, 2002)

34. I. Ginzburg, K. Steiner  
**Lattice Boltzmann Model for Free-Surface flow and Its Application to Filling Process in Casting**  
Keywords: Lattice Boltzmann models; free-surface phenomena; interface boundary conditions; filling processes; injection molding; volume of fluid method; interface boundary conditions; advection-schemes; up-wind-schemes (54 pages, 2002)
35. M. Günther, A. Klar, T. Materne, R. Wegener  
**Multivalued fundamental diagrams and stop and go waves for continuum traffic equations**  
Keywords: traffic flow, macroscopic equations, kinetic derivation, multivalued fundamental diagram, stop and go waves, phase transitions (25 pages, 2002)
36. S. Feldmann, P. Lang, D. Prätzel-Wolters  
**Parameter influence on the zeros of network determinants**  
Keywords: Networks, Equicofactor matrix polynomials, Realization theory, Matrix perturbation theory (30 pages, 2002)
37. K. Koch, J. Ohser, K. Schladitz  
**Spectral theory for random closed sets and estimating the covariance via frequency space**  
Keywords: Random set, Bartlett spectrum, fast Fourier transform, power spectrum (28 pages, 2002)
38. D. d'Humières, I. Ginzburg  
**Multi-reflection boundary conditions for lattice Boltzmann models**  
Keywords: lattice Boltzmann equation, boundary conditions, bounce-back rule, Navier-Stokes equation (72 pages, 2002)
39. R. Korn  
**Elementare Finanzmathematik**  
Keywords: Finanzmathematik, Aktien, Optionen, Portfolio-Optimierung, Börse, Lehrerweiterbildung, Mathematikunterricht (98 pages, 2002)
40. J. Kallrath, M. C. Müller, S. Nickel  
**Batch Presorting Problems: Models and Complexity Results**  
Keywords: Complexity theory, Integer programming, Assignment, Logistics (19 pages, 2002)
41. J. Linn  
**On the frame-invariant description of the phase space of the Folgar-Tucker equation**  
Key words: fiber orientation, Folgar-Tucker equation, injection molding (5 pages, 2003)
42. T. Hanne, S. Nickel  
**A Multi-Objective Evolutionary Algorithm for Scheduling and Inspection Planning in Software Development Projects**  
Key words: multiple objective programming, project management and scheduling, software development, evolutionary algorithms, efficient set (29 pages, 2003)
43. T. Bortfeld, K.-H. Küfer, M. Monz, A. Scherrer, C. Thieke, H. Trinkaus  
**Intensity-Modulated Radiotherapy - A Large Scale Multi-Criteria Programming Problem**  
Keywords: multiple criteria optimization, representative systems of Pareto solutions, adaptive triangulation, clustering and disaggregation techniques, visualization of Pareto solutions, medical physics, external beam radiotherapy planning, intensity modulated radiotherapy (31 pages, 2003)
44. T. Halfmann, T. Wichmann  
**Overview of Symbolic Methods in Industrial Analog Circuit Design**  
Keywords: CAD, automated analog circuit design, symbolic analysis, computer algebra, behavioral modeling, system simulation, circuit sizing, macro modeling, differential-algebraic equations, index (17 pages, 2003)
45. S. E. Mikhailov, J. Orlik  
**Asymptotic Homogenisation in Strength and Fatigue Durability Analysis of Composites**  
Keywords: multiscale structures, asymptotic homogenization, strength, fatigue, singularity, non-local conditions (14 pages, 2003)
46. P. Domínguez-Marín, P. Hansen, N. Mladenović, S. Nickel  
**Heuristic Procedures for Solving the Discrete Ordered Median Problem**  
Keywords: genetic algorithms, variable neighborhood search, discrete facility location (31 pages, 2003)
47. N. Boland, P. Domínguez-Marín, S. Nickel, J. Puerto  
**Exact Procedures for Solving the Discrete Ordered Median Problem**  
Keywords: discrete location, Integer programming (41 pages, 2003)
48. S. Feldmann, P. Lang  
**Padé-like reduction of stable discrete linear systems preserving their stability**  
Keywords: Discrete linear systems, model reduction, stability, Hankel matrix, Stein equation (16 pages, 2003)
49. J. Kallrath, S. Nickel  
**A Polynomial Case of the Batch Presorting Problem**  
Keywords: batch presorting problem, online optimization, competitive analysis, polynomial algorithms, logistics (17 pages, 2003)
50. T. Hanne, H. L. Trinkaus  
**knowCube for MCDM – Visual and Interactive Support for Multicriteria Decision Making**  
Key words: Multicriteria decision making, knowledge management, decision support systems, visual interfaces, interactive navigation, real-life applications. (26 pages, 2003)
51. O. Iliev, V. Laptev  
**On Numerical Simulation of Flow Through Oil Filters**  
Keywords: oil filters, coupled flow in plain and porous media, Navier-Stokes, Brinkman, numerical simulation (8 pages, 2003)
52. W. Dörfler, O. Iliev, D. Stoyanov, D. Vassileva  
**On a Multigrid Adaptive Refinement Solver for Saturated Non-Newtonian Flow in Porous Media**  
Keywords: Nonlinear multigrid, adaptive refinement, non-Newtonian flow in porous media (17 pages, 2003)
53. S. Kruse  
**On the Pricing of Forward Starting Options under Stochastic Volatility**  
Keywords: Option pricing, forward starting options, Heston model, stochastic volatility, cliquet options (11 pages, 2003)
54. O. Iliev, D. Stoyanov  
**Multigrid – adaptive local refinement solver for incompressible flows**  
Keywords: Navier-Stokes equations, incompressible flow, projection-type splitting, SIMPLE, multigrid methods, adaptive local refinement, lid-driven flow in a cavity (37 pages, 2003)
55. V. Starikovicus  
**The multiphase flow and heat transfer in porous media**  
Keywords: Two-phase flow in porous media, various formulations, global pressure, multiphase mixture model, numerical simulation (30 pages, 2003)
56. P. Lang, A. Sarishvili, A. Wirsén  
**Blocked neural networks for knowledge extraction in the software development process**  
Keywords: Blocked Neural Networks, Nonlinear Regression, Knowledge Extraction, Code Inspection (21 pages, 2003)
57. H. Knaf, P. Lang, S. Zeiser  
**Diagnosis aiding in Regulation Thermography using Fuzzy Logic**  
Keywords: fuzzy logic, knowledge representation, expert system (22 pages, 2003)
58. M. T. Melo, S. Nickel, F. Saldanha da Gama  
**Largescale models for dynamic multi-commodity capacitated facility location**  
Keywords: supply chain management, strategic planning, dynamic location, modeling (40 pages, 2003)
59. J. Orlik  
**Homogenization for contact problems with periodically rough surfaces**  
Keywords: asymptotic homogenization, contact problems (28 pages, 2004)
60. A. Scherrer, K.-H. Küfer, M. Monz, F. Alonso, T. Bortfeld  
**IMRT planning on adaptive volume structures – a significant advance of computational complexity**  
Keywords: Intensity-modulated radiation therapy (IMRT), inverse treatment planning, adaptive volume structures, hierarchical clustering, local refinement, adaptive clustering, convex programming, mesh generation, multi-grid methods (24 pages, 2004)
61. D. Kehrwald  
**Parallel lattice Boltzmann simulation of complex flows**  
Keywords: Lattice Boltzmann methods, parallel computing, microstructure simulation, virtual material design, pseudo-plastic fluids, liquid composite moulding (12 pages, 2004)
62. O. Iliev, J. Linn, M. Moog, D. Niedziela, V. Starikovicus  
**On the Performance of Certain Iterative Solvers for Coupled Systems Arising in Discretization of Non-Newtonian Flow Equations**



Keywords: Performance of iterative solvers, Preconditioners, Non-Newtonian flow (17 pages, 2004)

63. R. Ciegis, O. Iliev, S. Rief, K. Steiner  
**On Modelling and Simulation of Different Regimes for Liquid Polymer Moulding**  
Keywords: Liquid Polymer Moulding, Modelling, Simulation, Infiltration, Front Propagation, non-Newtonian flow in porous media (43 pages, 2004)

64. T. Hanne, H. Neu  
**Simulating Human Resources in Software Development Processes**  
Keywords: Human resource modeling, software process, productivity, human factors, learning curve (14 pages, 2004)

65. O. Iliev, A. Mikelic, P. Popov  
**Fluid structure interaction problems in deformable porous media: Toward permeability of deformable porous media**  
Keywords: fluid-structure interaction, deformable porous media, upscaling, linear elasticity, stokes, finite elements (28 pages, 2004)

66. F. Gaspar, O. Iliev, F. Lisbona, A. Naumovich, P. Vabishchevich  
**On numerical solution of 1-D poroelasticity equations in a multilayered domain**  
Keywords: poroelasticity, multilayered material, finite volume discretization, MAC type grid (41 pages, 2004)

67. J. Ohser, K. Schladitz, K. Koch, M. Nöthe  
**Diffraction by image processing and its application in materials science**  
Keywords: porous microstructure, image analysis, random set, fast Fourier transform, power spectrum, Bartlett spectrum (13 pages, 2004)

68. H. Neunzert  
**Mathematics as a Technology: Challenges for the next 10 Years**  
Keywords: applied mathematics, technology, modelling, simulation, visualization, optimization, glass processing, spinning processes, fiber-fluid interaction, turbulence effects, topological optimization, multicriteria optimization, Uncertainty and Risk, financial mathematics, Malliavin calculus, Monte-Carlo methods, virtual material design, filtration, bio-informatics, system biology (29 pages, 2004)

69. R. Ewing, O. Iliev, R. Lazarov, A. Naumovich  
**On convergence of certain finite difference discretizations for 1D poroelasticity interface problems**  
Keywords: poroelasticity, multilayered material, finite volume discretizations, MAC type grid, error estimates (26 pages, 2004)

70. W. Dörfler, O. Iliev, D. Stoyanov, D. Vassileva  
**On Efficient Simulation of Non-Newtonian Flow in Saturated Porous Media with a Multigrid Adaptive Refinement Solver**  
Keywords: Nonlinear multigrid, adaptive refinement, non-Newtonian in porous media (25 pages, 2004)

71. J. Kalcsics, S. Nickel, M. Schröder  
**Towards a Unified Territory Design Approach – Applications, Algorithms and GIS Integration**  
Keywords: territory design, political districting, sales territory alignment, optimization algorithms, Geographical Information Systems (40 pages, 2005)

72. K. Schladitz, S. Peters, D. Reinle-Bitzer, A. Wiegmann, J. Ohser  
**Design of acoustic trim based on geometric modeling and flow simulation for non-woven**  
Keywords: random system of fibers, Poisson line process, flow resistivity, acoustic absorption, Lattice-Boltzmann method, non-woven (21 pages, 2005)

73. V. Rutka, A. Wiegmann  
**Explicit Jump Immersed Interface Method for virtual material design of the effective elastic moduli of composite materials**  
Keywords: virtual material design, explicit jump immersed interface method, effective elastic moduli, composite materials (22 pages, 2005)

74. T. Hanne  
**Eine Übersicht zum Scheduling von Baustellen**  
Keywords: Projektplanung, Scheduling, Bauplanung, Bauindustrie (32 pages, 2005)

75. J. Linn  
**The Folgar-Tucker Model as a Differential Algebraic System for Fiber Orientation Calculation**  
Keywords: fiber orientation, Folgar-Tucker model, invariants, algebraic constraints, phase space, trace stability (15 pages, 2005)

76. M. Speckert, K. Dreßler, H. Mauch, A. Lion, G. J. Wierda  
**Simulation eines neuartigen Prüfsystems für Achserprobungen durch MKS-Modellierung einschließlich Regelung**  
Keywords: virtual test rig, suspension testing, multibody simulation, modeling hexapod test rig, optimization of test rig configuration (20 pages, 2005)

77. K.-H. Küfer, M. Monz, A. Scherrer, P. Süß, F. Alonso, A. S. A. Sultan, Th. Bortfeld, D. Craft, Chr. Thieke  
**Multicriteria optimization in intensity modulated radiotherapy planning**  
Keywords: multicriteria optimization, extreme solutions, real-time decision making, adaptive approximation schemes, clustering methods, IMRT planning, reverse engineering (51 pages, 2005)

78. S. Amstutz, H. Andrä  
**A new algorithm for topology optimization using a level-set method**  
Keywords: shape optimization, topology optimization, topological sensitivity, level-set (22 pages, 2005)

79. N. Ettrich  
**Generation of surface elevation models for urban drainage simulation**  
Keywords: Flooding, simulation, urban elevation models, laser scanning (22 pages, 2005)

80. H. Andrä, J. Linn, I. Matei, I. Shklyar, K. Steiner, E. Teichmann  
**OPTCAST – Entwicklung adäquater Strukturoptimierungsverfahren für Gießereien Technischer Bericht (KURZFASSUNG)**  
Keywords: Topologieoptimierung, Level-Set-Methode, Gießprozesssimulation, Gießtechnische Restriktionen, CAE-Kette zur Strukturoptimierung (77 pages, 2005)

81. N. Marheineke, R. Wegener  
**Fiber Dynamics in Turbulent Flows Part I: General Modeling Framework**  
Keywords: fiber-fluid interaction; Cosserat rod; turbulence modeling; Kolmogorov's energy spectrum; double-velocity correlations; differentiable Gaussian fields (20 pages, 2005)

**Part II: Specific Taylor Drag**  
Keywords: flexible fibers;  $k-\epsilon$  turbulence model; fiber-turbulence interaction scales; air drag; random Gaussian aerodynamic force; white noise; stochastic differential equations; ARMA process (18 pages, 2005)

82. C. H. Lampert, O. Wirjadi  
**An Optimal Non-Orthogonal Separation of the Anisotropic Gaussian Convolution Filter**  
Keywords: Anisotropic Gaussian filter, linear filtering, orientation space, nD image processing, separable filters (25 pages, 2005)

83. H. Andrä, D. Stoyanov  
**Error indicators in the parallel finite element solver for linear elasticity DDFEM**  
Keywords: linear elasticity, finite element method, hierarchical shape functions, domain decomposition, parallel implementation, a posteriori error estimates (21 pages, 2006)

84. M. Schröder, I. Solchenbach  
**Optimization of Transfer Quality in Regional Public Transit**  
Keywords: public transit, transfer quality, quadratic assignment problem (16 pages, 2006)

85. A. Naumovich, F. J. Gaspar  
**On a multigrid solver for the three-dimensional Biot poroelasticity system in multilayered domains**  
Keywords: poroelasticity, interface problem, multigrid, operator-dependent prolongation (11 pages, 2006)

86. S. Panda, R. Wegener, N. Marheineke  
**Slender Body Theory for the Dynamics of Curved Viscous Fibers**  
Keywords: curved viscous fibers; fluid dynamics; Navier-Stokes equations; free boundary value problem; asymptotic expansions; slender body theory (14 pages, 2006)

87. E. Ivanov, H. Andrä, A. Kudryavtsev  
**Domain Decomposition Approach for Automatic Parallel Generation of Tetrahedral Grids**  
Key words: Grid Generation, Unstructured Grid, Delaunay Triangulation, Parallel Programming, Domain Decomposition, Load Balancing (18 pages, 2006)

88. S. Tiwari, S. Antonov, D. Hietel, J. Kuhnert, R. Wegener  
**A Meshfree Method for Simulations of Interactions between Fluids and Flexible Structures**  
Key words: Meshfree Method, FPM, Fluid Structure Interaction, Sheet of Paper, Dynamical Coupling (16 pages, 2006)

89. R. Ciegis, O. Iliev, V. Starikovicius, K. Steiner  
**Numerical Algorithms for Solving Problems of Multiphase Flows in Porous Media**  
Keywords: nonlinear algorithms, finite-volume method, software tools, porous media, flows (16 pages, 2006)



90. D. Niedziela, O. Iliev, A. Latz  
**On 3D Numerical Simulations of Viscoelastic Fluids**  
Keywords: non-Newtonian fluids, anisotropic viscosity, integral constitutive equation  
(18 pages, 2006)
91. A. Winterfeld  
**Application of general semi-infinite Programming to Lapidary Cutting Problems**  
Keywords: large scale optimization, nonlinear programming, general semi-infinite optimization, design centering, clustering  
(26 pages, 2006)
92. J. Orlik, A. Ostrovska  
**Space-Time Finite Element Approximation and Numerical Solution of Hereditary Linear Viscoelasticity Problems**  
Keywords: hereditary viscoelasticity; kern approximation by interpolation; space-time finite element approximation, stability and a priori estimate  
(24 pages, 2006)
93. V. Rutka, A. Wiegmann, H. Andrä  
**EJIM for Calculation of effective Elastic Moduli in 3D Linear Elasticity**  
Keywords: Elliptic PDE, linear elasticity, irregular domain, finite differences, fast solvers, effective elastic moduli  
(24 pages, 2006)
94. A. Wiegmann, A. Zemitis  
**EJ-HEAT: A Fast Explicit Jump Harmonic Averaging Solver for the Effective Heat Conductivity of Composite Materials**  
Keywords: Stationary heat equation, effective thermal conductivity, explicit jump, discontinuous coefficients, virtual material design, microstructure simulation, EJ-HEAT  
(21 pages, 2006)
95. A. Naumovich  
**On a finite volume discretization of the three-dimensional Biot poroelasticity system in multilayered domains**  
Keywords: Biot poroelasticity system, interface problems, finite volume discretization, finite difference method  
(21 pages, 2006)
96. M. Krekel, J. Wenzel  
**A unified approach to Credit Default Swap-tion and Constant Maturity Credit Default Swap valuation**  
Keywords: LIBOR market model, credit risk, Credit Default Swap-tion, Constant Maturity Credit Default Swap-method  
(43 pages, 2006)
97. A. Dreyer  
**Interval Methods for Analog Circuits**  
Keywords: interval arithmetic, analog circuits, tolerance analysis, parametric linear systems, frequency response, symbolic analysis, CAD, computer algebra  
(36 pages, 2006)
98. N. Weigel, S. Weihe, G. Bitsch, K. Dreßler  
**Usage of Simulation for Design and Optimization of Testing**  
Keywords: Vehicle test rigs, MBS, control, hydraulics, testing philosophy  
(14 pages, 2006)
99. H. Lang, G. Bitsch, K. Dreßler, M. Speckert  
**Comparison of the solutions of the elastic and elastoplastic boundary value problems**  
Keywords: Elastic BVP, elastoplastic BVP, variational inequalities, rate-independency, hysteresis, linear kinematic hardening, stop- and play-operator  
(21 pages, 2006)
100. M. Speckert, K. Dreßler, H. Mauch  
**MBS Simulation of a hexapod based suspension test rig**  
Keywords: Test rig, MBS simulation, suspension, hydraulics, controlling, design optimization  
(12 pages, 2006)
101. S. Azizi Sultan, K.-H. Küfer  
**A dynamic algorithm for beam orientations in multicriteria IMRT planning**  
Keywords: radiotherapy planning, beam orientation optimization, dynamic approach, evolutionary algorithm, global optimization  
(14 pages, 2006)
102. T. Götz, A. Klar, N. Marheineke, R. Wegener  
**A Stochastic Model for the Fiber Lay-down Process in the Nonwoven Production**  
Keywords: fiber dynamics, stochastic Hamiltonian system, stochastic averaging  
(17 pages, 2006)
103. Ph. Süß, K.-H. Küfer  
**Balancing control and simplicity: a variable aggregation method in intensity modulated radiation therapy planning**  
Keywords: IMRT planning, variable aggregation, clustering methods  
(22 pages, 2006)
104. A. Beaudry, G. Laporte, T. Melo, S. Nickel  
**Dynamic transportation of patients in hospitals**  
Keywords: in-house hospital transportation, dial-a-ride, dynamic mode, tabu search  
(37 pages, 2006)
105. Th. Hanne  
**Applying multiobjective evolutionary algorithms in industrial projects**  
Keywords: multiobjective evolutionary algorithms, discrete optimization, continuous optimization, electronic circuit design, semi-infinite programming, scheduling  
(18 pages, 2006)
106. J. Franke, S. Halim  
**Wild bootstrap tests for comparing signals and images**  
Keywords: wild bootstrap test, texture classification, textile quality control, defect detection, kernel estimate, nonparametric regression  
(13 pages, 2007)
107. Z. Drezner, S. Nickel  
**Solving the ordered one-median problem in the plane**  
Keywords: planar location, global optimization, ordered median, big triangle small triangle method, bounds, numerical experiments  
(21 pages, 2007)
108. Th. Götz, A. Klar, A. Unterreiter, R. Wegener  
**Numerical evidence for the non-existing of solutions of the equations describing rotational fiber spinning**  
Keywords: rotational fiber spinning, viscous fibers, boundary value problem, existence of solutions  
(11 pages, 2007)
109. Ph. Süß, K.-H. Küfer  
**Smooth intensity maps and the Bortfeld-Boyer sequencer**  
Keywords: probabilistic analysis, intensity modulated radiotherapy treatment (IMRT), IMRT plan application, step-and-shoot sequencing  
(8 pages, 2007)
110. E. Ivanov, O. Gluchshenko, H. Andrä, A. Kudryavtsev  
**Parallel software tool for decomposing and meshing of 3d structures**  
Keywords: a-priori domain decomposition, unstructured grid, Delaunay mesh generation  
(14 pages, 2007)
111. O. Iliev, R. Lazarov, J. Willems  
**Numerical study of two-grid preconditioners for 1d elliptic problems with highly oscillating discontinuous coefficients**  
Keywords: two-grid algorithm, oscillating coefficients, preconditioner  
(20 pages, 2007)
112. L. Bonilla, T. Götz, A. Klar, N. Marheineke, R. Wegener  
**Hydrodynamic limit of the Fokker-Planck equation describing fiber lay-down processes**  
Keywords: stochastic differential equations, Fokker-Planck equation, asymptotic expansion, Ornstein-Uhlenbeck process  
(17 pages, 2007)
113. S. Rief  
**Modeling and simulation of the pressing section of a paper machine**  
Keywords: paper machine, computational fluid dynamics, porous media  
(41 pages, 2007)
114. R. Ciegis, O. Iliev, Z. Lakdawala  
**On parallel numerical algorithms for simulating industrial filtration problems**  
Keywords: Navier-Stokes-Brinkmann equations, finite volume discretization method, SIMPLE, parallel computing, data decomposition method  
(24 pages, 2007)
115. N. Marheineke, R. Wegener  
**Dynamics of curved viscous fibers with surface tension**  
Keywords: Slender body theory, curved viscous fibers with surface tension, free boundary value problem  
(25 pages, 2007)
116. S. Feth, J. Franke, M. Speckert  
**Resampling-Methoden zur mse-Korrektur und Anwendungen in der Betriebsfestigkeit**  
Keywords: Weibull, Bootstrap, Maximum-Likelihood, Betriebsfestigkeit  
(16 pages, 2007)
117. H. Knaf  
**Kernel Fisher discriminant functions – a concise and rigorous introduction**  
Keywords: wild bootstrap test, texture classification, textile quality control, defect detection, kernel estimate, nonparametric regression  
(30 pages, 2007)
118. O. Iliev, I. Rybak  
**On numerical upscaling for flows in heterogeneous porous media**

- Keywords: numerical upscaling, heterogeneous porous media, single phase flow, Darcy's law, multiscale problem, effective permeability, multipoint flux approximation, anisotropy (17 pages, 2007)
119. O. Iliev, I. Rybak  
**On approximation property of multipoint flux approximation method**  
Keywords: Multipoint flux approximation, finite volume method, elliptic equation, discontinuous tensor coefficients, anisotropy (15 pages, 2007)
120. O. Iliev, I. Rybak, J. Willems  
**On upscaling heat conductivity for a class of industrial problems**  
Keywords: Multiscale problems, effective heat conductivity, numerical upscaling, domain decomposition (21 pages, 2007)
121. R. Ewing, O. Iliev, R. Lazarov, I. Rybak  
**On two-level preconditioners for flow in porous media**  
Keywords: Multiscale problem, Darcy's law, single phase flow, anisotropic heterogeneous porous media, numerical upscaling, multigrid, domain decomposition, efficient preconditioner (18 pages, 2007)
122. M. Brickenstein, A. Dreyer  
**POLYBORI: A Gröbner basis framework for Boolean polynomials**  
Keywords: Gröbner basis, formal verification, Boolean polynomials, algebraic cryptanalysis, satisfiability (23 pages, 2007)
123. O. Wirjadi  
**Survey of 3d image segmentation methods**  
Keywords: image processing, 3d, image segmentation, binarization (20 pages, 2007)
124. S. Zeytun, A. Gupta  
**A Comparative Study of the Vasicek and the CIR Model of the Short Rate**  
Keywords: interest rates, Vasicek model, CIR-model, calibration, parameter estimation (17 pages, 2007)
125. G. Hanselmann, A. Sarishvili  
**Heterogeneous redundancy in software quality prediction using a hybrid Bayesian approach**  
Keywords: reliability prediction, fault prediction, non-homogeneous poisson process, Bayesian model averaging (17 pages, 2007)
126. V. Maag, M. Berger, A. Winterfeld, K.-H. Küfer  
**A novel non-linear approach to minimal area rectangular packing**  
Keywords: rectangular packing, non-overlapping constraints, non-linear optimization, regularization, relaxation (18 pages, 2007)
127. M. Monz, K.-H. Küfer, T. Bortfeld, C. Thieke  
**Pareto navigation – systematic multi-criteria-based IMRT treatment plan determination**  
Keywords: convex, interactive multi-objective optimization, intensity modulated radiotherapy planning (15 pages, 2007)
128. M. Krause, A. Scherrer  
**On the role of modeling parameters in IMRT plan optimization**  
Keywords: intensity-modulated radiotherapy (IMRT), inverse IMRT planning, convex optimization, sensitivity analysis, elasticity, modeling parameters, equivalent uniform dose (EUD) (18 pages, 2007)
129. A. Wiegmann  
**Computation of the permeability of porous materials from their microstructure by FFF-Stokes**  
Keywords: permeability, numerical homogenization, fast Stokes solver (24 pages, 2007)
130. T. Melo, S. Nickel, F. Saldanha da Gama  
**Facility Location and Supply Chain Management – A comprehensive review**  
Keywords: facility location, supply chain management, network design (54 pages, 2007)
131. T. Hanne, T. Melo, S. Nickel  
**Bringing robustness to patient flow management through optimized patient transports in hospitals**  
Keywords: Dial-a-Ride problem, online problem, case study, tabu search, hospital logistics (23 pages, 2007)
132. R. Ewing, O. Iliev, R. Lazarov, I. Rybak, J. Willems  
**An efficient approach for upscaling properties of composite materials with high contrast of coefficients**  
Keywords: effective heat conductivity, permeability of fractured porous media, numerical upscaling, fibrous insulation materials, metal foams (16 pages, 2008)
133. S. Gelareh, S. Nickel  
**New approaches to hub location problems in public transport planning**  
Keywords: integer programming, hub location, transportation, decomposition, heuristic (25 pages, 2008)
134. G. Thömmes, J. Becker, M. Junk, A. K. Vaidantam, D. Kehrwald, A. Klar, K. Steiner, A. Wiegmann  
**A Lattice Boltzmann Method for immiscible multiphase flow simulations using the Level Set Method**  
Keywords: Lattice Boltzmann method, Level Set method, free surface, multiphase flow (28 pages, 2008)
135. J. Orlik  
**Homogenization in elasto-plasticity**  
Keywords: multiscale structures, asymptotic homogenization, nonlinear energy (40 pages, 2008)
136. J. Almqvist, H. Schmidt, P. Lang, J. Deitmer, M. Jirstrand, D. Prätzel-Wolters, H. Becker  
**Determination of interaction between MCT1 and CAII via a mathematical and physiological approach**  
Keywords: mathematical modeling; model reduction; electrophysiology; pH-sensitive microelectrodes; proton antenna (20 pages, 2008)
137. E. Savenkov, H. Andrä, O. Iliev  
**An analysis of one regularization approach for solution of pure Neumann problem**  
Keywords: pure Neumann problem, elasticity, regularization, finite element method, condition number (27 pages, 2008)
138. O. Berman, J. Kalcsics, D. Krass, S. Nickel  
**The ordered gradual covering location problem on a network**  
Keywords: gradual covering, ordered median function, network location (32 pages, 2008)
139. S. Gelareh, S. Nickel  
**Multi-period public transport design: A novel model and solution approaches**  
Keywords: Integer programming, hub location, public transport, multi-period planning, heuristics (31 pages, 2008)
140. T. Melo, S. Nickel, F. Saldanha-da-Gama  
**Network design decisions in supply chain planning**  
Keywords: supply chain design, integer programming models, location models, heuristics (20 pages, 2008)
141. C. Lautensack, A. Särkkä, J. Freitag, K. Schladitz  
**Anisotropy analysis of pressed point processes**  
Keywords: estimation of compression, isotropy test, nearest neighbour distance, orientation analysis, polar ice, Ripley's K function (35 pages, 2008)
142. O. Iliev, R. Lazarov, J. Willems  
**A Graph-Laplacian approach for calculating the effective thermal conductivity of complicated fiber geometries**  
Keywords: graph laplacian, effective heat conductivity, numerical upscaling, fibrous materials (14 pages, 2008)
143. J. Linn, T. Stephan, J. Carlsson, R. Bohlin  
**Fast simulation of quasistatic rod deformations for VR applications**  
Keywords: quasistatic deformations, geometrically exact rod models, variational formulation, energy minimization, finite differences, nonlinear conjugate gradients (7 pages, 2008)
144. J. Linn, T. Stephan  
**Simulation of quasistatic deformations using discrete rod models**  
Keywords: quasistatic deformations, geometrically exact rod models, variational formulation, energy minimization, finite differences, nonlinear conjugate gradients (9 pages, 2008)
145. J. Marburger, N. Marheineke, R. Pinnau  
**Adjoint based optimal control using meshless discretizations**  
Keywords: Mesh-less methods, particle methods, Eulerian-Lagrangian formulation, optimization strategies, adjoint method, hyperbolic equations (14 pages, 2008)
146. S. Desmettre, J. Gould, A. Szimayer  
**Own-company stockholding and work effort preferences of an unconstrained executive**  
Keywords: optimal portfolio choice, executive compensation (33 pages, 2008)

147. M. Berger, M. Schröder, K.-H. Küfer  
**A constraint programming approach for the two-dimensional rectangular packing problem with orthogonal orientations**  
Keywords: rectangular packing, orthogonal orientations non-overlapping constraints, constraint propagation (13 pages, 2008)
148. K. Schladitz, C. Redenbach, T. Sych, M. Godehardt  
**Microstructural characterisation of open foams using 3d images**  
Keywords: virtual material design, image analysis, open foams (30 pages, 2008)
149. E. Fernández, J. Kalcsics, S. Nickel, R. Ríos-Mercado  
**A novel territory design model arising in the implementation of the WEEE-Directive**  
Keywords: heuristics, optimization, logistics, recycling (28 pages, 2008)
150. H. Lang, J. Linn  
**Lagrangian field theory in space-time for geometrically exact Cosserat rods**  
Keywords: Cosserat rods, geometrically exact rods, small strain, large deformation, deformable bodies, Lagrangian field theory, variational calculus (19 pages, 2009)
151. K. Dreßler, M. Speckert, R. Müller, Ch. Weber  
**Customer loads correlation in truck engineering**  
Keywords: Customer distribution, safety critical components, quantile estimation, Monte-Carlo methods (11 pages, 2009)
152. H. Lang, K. Dreßler  
**An improved multiaxial stress-strain correction model for elastic FE postprocessing**  
Keywords: Jiang's model of elastoplasticity, stress-strain correction, parameter identification, automatic differentiation, least-squares optimization, Coleman-Li algorithm (6 pages, 2009)
153. J. Kalcsics, S. Nickel, M. Schröder  
**A generic geometric approach to territory design and districting**  
Keywords: Territory design, districting, combinatorial optimization, heuristics, computational geometry (32 pages, 2009)
154. Th. Fütterer, A. Klar, R. Wegener  
**An energy conserving numerical scheme for the dynamics of hyperelastic rods**  
Keywords: Cosserat rod, hyperelastic, energy conservation, finite differences (16 pages, 2009)
155. A. Wiegmann, L. Cheng, E. Glatt, O. Iliev, S. Rief  
**Design of pleated filters by computer simulations**  
Keywords: Solid-gas separation, solid-liquid separation, pleated filter, design, simulation (21 pages, 2009)
156. A. Klar, N. Marheineke, R. Wegener  
**Hierarchy of mathematical models for production processes of technical textiles**  
Keywords: Fiber-fluid interaction, slender-body theory, turbulence modeling, model reduction, stochastic differential equations, Fokker-Planck equation, asymptotic expansions, parameter identification (21 pages, 2009)
157. E. Glatt, S. Rief, A. Wiegmann, M. Knefel, E. Wegenke  
**Structure and pressure drop of real and virtual metal wire meshes**  
Keywords: metal wire mesh, structure simulation, model calibration, CFD simulation, pressure loss (7 pages, 2009)
158. S. Kruse, M. Müller  
**Pricing American call options under the assumption of stochastic dividends – An application of the Korn-Rogers model**  
Keywords: option pricing, American options, dividends, dividend discount model, Black-Scholes model (22 pages, 2009)
159. H. Lang, J. Linn, M. Arnold  
**Multibody dynamics simulation of geometrically exact Cosserat rods**  
Keywords: flexible multibody dynamics, large deformations, finite rotations, constrained mechanical systems, structural dynamics (20 pages, 2009)
160. P. Jung, S. Leyendecker, J. Linn, M. Ortiz  
**Discrete Lagrangian mechanics and geometrically exact Cosserat rods**  
Keywords: special Cosserat rods, Lagrangian mechanics, Noether's theorem, discrete mechanics, frame-indifference, holonomic constraints (14 pages, 2009)
161. M. Burger, K. Dreßler, A. Marquardt, M. Speckert  
**Calculating invariant loads for system simulation in vehicle engineering**  
Keywords: iterative learning control, optimal control theory, differential algebraic equations(DAEs) (18 pages, 2009)
162. M. Speckert, N. Ruf, K. Dreßler  
**Undesired drift of multibody models excited by measured accelerations or forces**  
Keywords: multibody simulation, full vehicle model, force-based simulation, drift due to noise (19 pages, 2009)
163. A. Streit, K. Dreßler, M. Speckert, J. Lichter, T. Zenner, P. Bach  
**Anwendung statistischer Methoden zur Erstellung von Nutzungsprofilen für die Auslegung von Mobilbaggern**  
Keywords: Nutzungsvielfalt, Kundenbeanspruchung, Bemessungsgrundlagen (13 pages, 2009)
164. I. Correia, S. Nickel, F. Saldanha-da-Gama  
**Anwendung statistischer Methoden zur Erstellung von Nutzungsprofilen für die Auslegung von Mobilbaggern**  
Keywords: Capacitated Hub Location, MIP formulations (10 pages, 2009)
165. F. Yaneva, T. Grebe, A. Scherrer  
**An alternative view on global radiotherapy optimization problems**  
Keywords: radiotherapy planning, path-connected sub-levelsets, modified gradient projection method, improving and feasible directions (14 pages, 2009)
166. J. I. Serna, M. Monz, K.-H. Küfer, C. Thieke  
**Trade-off bounds and their effect in multi-criteria IMRT planning**  
Keywords: trade-off bounds, multi-criteria optimization, IMRT, Pareto surface (15 pages, 2009)
167. W. Arne, N. Marheineke, A. Meister, R. Wegener  
**Numerical analysis of Cosserat rod and string models for viscous jets in rotational spinning processes**  
Keywords: Rotational spinning process, curved viscous fibers, asymptotic Cosserat models, boundary value problem, existence of numerical solutions (18 pages, 2009)
168. T. Melo, S. Nickel, F. Saldanha-da-Gama  
**An LP-rounding heuristic to solve a multi-period facility relocation problem**  
Keywords: supply chain design, heuristic, linear programming, rounding (37 pages, 2009)
169. I. Correia, S. Nickel, F. Saldanha-da-Gama  
**Single-allocation hub location problems with capacity choices**  
Keywords: hub location, capacity decisions, MILP formulations (27 pages, 2009)
170. S. Acar, K. Natcheva-Acar  
**A guide on the implementation of the Heath-Jarrow-Morton Two-Factor Gaussian Short Rate Model (HJM-G2++)**  
Keywords: short rate model, two factor Gaussian, G2++, option pricing, calibration (30 pages, 2009)
171. A. Szimayer, G. Dimitroff, S. Lorenz  
**A parsimonious multi-asset Heston model: calibration and derivative pricing**  
Keywords: Heston model, multi-asset, option pricing, calibration, correlation (28 pages, 2009)
172. N. Marheineke, R. Wegener  
**Modeling and validation of a stochastic drag for fibers in turbulent flows**  
Keywords: fiber-fluid interactions, long slender fibers, turbulence modelling, aerodynamic drag, dimensional analysis, data interpolation, stochastic partial differential algebraic equation, numerical simulations, experimental validations (19 pages, 2009)
173. S. Nickel, M. Schröder, J. Steeg  
**Planning for home health care services**  
Keywords: home health care, route planning, metaheuristics, constraint programming (23 pages, 2009)
174. G. Dimitroff, A. Szimayer, A. Wagner  
**Quanto option pricing in the parsimonious Heston model**  
Keywords: Heston model, multi asset, quanto options, option pricing (14 pages, 2009)
174. G. Dimitroff, A. Szimayer, A. Wagner  
**Model reduction of nonlinear problems in structural mechanics**  
Keywords: flexible bodies, FEM, nonlinear model reduction, POD (13 pages, 2009)



176. M. K. Ahmad, S. Didas, J. Iqbal  
**Using the Sharp Operator for edge detection and nonlinear diffusion**  
 Keywords: maximal function, sharp function, image processing, edge detection, nonlinear diffusion  
 (17 pages, 2009)
177. M. Speckert, N. Ruf, K. Dreßler, R. Müller, C. Weber, S. Weihe  
**Ein neuer Ansatz zur Ermittlung von Erprobungslasten für sicherheitsrelevante Bauteile**  
 Keywords: sicherheitsrelevante Bauteile, Kundenbeanspruchung, Festigkeitsverteilung, Ausfallwahrscheinlichkeit, Konfidenz, statistische Unsicherheit, Sicherheitsfaktoren  
 (16 pages, 2009)
178. J. Jegorovs  
**Wave based method: new applicability areas**  
 Keywords: Elliptic boundary value problems, inhomogeneous Helmholtz type differential equations in bounded domains, numerical methods, wave based method, uniform B-splines  
 (10 pages, 2009)
179. H. Lang, M. Arnold  
**Numerical aspects in the dynamic simulation of geometrically exact rods**  
 Keywords: Kirchhoff and Cosserat rods, geometrically exact rods, deformable bodies, multibody dynamics, partial differential algebraic equations, method of lines, time integration  
 (21 pages, 2009)
180. H. Lang  
**Comparison of quaternionic and rotation-free null space formalisms for multibody dynamics**  
 Keywords: Parametrisation of rotations, differential-algebraic equations, multibody dynamics, constrained mechanical systems, Lagrangian mechanics  
 (40 pages, 2010)
181. S. Nickel, F. Saldanha-da-Gama, H.-P. Ziegler  
**Stochastic programming approaches for risk aware supply chain network design problems**  
 Keywords: Supply Chain Management, multi-stage stochastic programming, financial decisions, risk  
 (37 pages, 2010)
182. P. Ruckdeschel, N. Horbenko  
**Robustness properties of estimators in generalized Pareto Models**  
 Keywords: global robustness, local robustness, finite sample breakdown point, generalized Pareto distribution  
 (58 pages, 2010)
183. P. Jung, S. Leyendecker, J. Linn, M. Ortiz  
**A discrete mechanics approach to Cosserat rod theory – Part 1: static equilibria**  
 Keywords: Special Cosserat rods; Lagrangian mechanics; Noether's theorem; discrete mechanics; frame-indifference; holonomic constraints; variational formulation  
 (35 pages, 2010)
184. R. Eymard, G. Printsypar  
**A proof of convergence of a finite volume scheme for modified steady Richards' equation describing transport processes in the pressing section of a paper machine**  
 Keywords: flow in porous media, steady Richards' equation, finite volume methods, convergence of approximate solution  
 (14 pages, 2010)
185. P. Ruckdeschel  
**Optimally Robust Kalman Filtering**  
 Keywords: robustness, Kalman Filter, innovation outlier, additive outlier  
 (42 pages, 2010)
186. S. Repke, N. Marheineke, R. Pinnau  
**On adjoint-based optimization of a free surface Stokes flow**  
 Keywords: film casting process, thin films, free surface Stokes flow, optimal control, Lagrange formalism  
 (13 pages, 2010)
187. O. Iliev, R. Lazarov, J. Willems  
**Variational multiscale Finite Element Method for flows in highly porous media**  
 Keywords: numerical upscaling, flow in heterogeneous porous media, Brinkman equations, Darcy's law, subgrid approximation, discontinuous Galerkin mixed FEM  
 (21 pages, 2010)
188. S. Desmettre, A. Szimayer  
**Work effort, consumption, and portfolio selection: When the occupational choice matters**  
 Keywords: portfolio choice, work effort, consumption, occupational choice  
 (34 pages, 2010)
189. O. Iliev, Z. Lakdawala, V. Starikovicius  
**On a numerical subgrid upscaling algorithm for Stokes-Brinkman equations**  
 Keywords: Stokes-Brinkman equations, subgrid approach, multiscale problems, numerical upscaling  
 (27 pages, 2010)
190. A. Latz, J. Zausch, O. Iliev  
**Modeling of species and charge transport in Li-Ion Batteries based on non-equilibrium thermodynamics**  
 Keywords: lithium-ion battery, battery modeling, electrochemical simulation, concentrated electrolyte, ion transport  
 (8 pages, 2010)
191. P. Popov, Y. Vutov, S. Margenov, O. Iliev  
**Finite volume discretization of equations describing nonlinear diffusion in Li-Ion batteries**  
 Keywords: nonlinear diffusion, finite volume discretization, Newton method, Li-Ion batteries  
 (9 pages, 2010)

Status quo: July 2010